



PROFESSIONAL

MASTER M60 SPECIFICATION



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M60

Painting/clear finishing

110A Scrubbable matt emulsion paint

1. Description: new walls and/or ceilings
2. Manufacturer: Crown Trade from Crown Paints
 - 2.1. Product reference: Crown Trade Clean Extreme Stain Resistant Scrubbable Matt
3. Surfaces: Interior masonry as identified
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from anything that could affect the adhesion of the materials to be applied. Refer clauses 400-711A as appropriate
4. Initial coats: Crown Trade Clean Extreme Stain Resistant Scrubbable Matt thinned 40% with clean water
 - 4.1. Number of coats: ONE
5. Finishing coats: Crown Trade Clean Extreme Stain Resistant Scrubbable Matt
 - 5.1. Number of coats: TWO

110B Scrubbable eggshell emulsion paint

1. Description: new walls and/or ceilings
2. Manufacturer: Crown Trade from Crown Paints
 - 2.1. Product reference: Crown Trade Clean Extreme Stain Resistant Acrylic Eggshell
3. Surfaces: Interior masonry as identified
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from anything that could affect the adhesion of the materials to be applied. Refer clauses 400-711A as appropriate
4. Initial coats: Crown Trade Clean Extreme Stain Resistant Acrylic Eggshell thinned 40% with clean water
 - 4.1. Number of coats: ONE
5. Finishing coats: Crown Trade Clean Extreme Stain Resistant Acrylic Eggshell
 - 5.1. Number of coats: TWO

110C Mould inhibiting matt emulsion paint

1. Description: new walls and/or ceilings scrubbable finish
2. Manufacturer: Crown Trade from Crown Paints
 - 2.1. Product reference: Crown Trade Clean Extreme Mould Inhibiting Scrubbable Matt
3. Surfaces: Interior masonry as identified
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from anything that could affect the adhesion of the materials to be applied. Refer clauses 400-651 as appropriate
4. Initial coats: Crown Trade Clean Extreme Mould Inhibiting Scrubbable Matt thinned 40% with clean water
 - 4.1. Number of coats: ONE
5. Finishing coats: Crown Trade Clean Extreme Mould Inhibiting Scrubbable Matt
 - 5.1. Number of coats: TWO

110D Mould inhibiting eggshell emulsion paint

1. Description: new walls and/or ceilings scrubbable finish
2. Manufacturer: Crown Trade from Crown Paints
 - 2.1. Product reference: Crown Trade Clean Extreme Mould Inhibiting Acrylic Eggshell
3. Surfaces: Interior masonry as identified
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from anything that could affect the adhesion of the materials to be applied. Refer clauses 400-711A as appropriate
4. Initial coats: Crown Trade Clean Extreme Mould Inhibiting Acrylic Eggshell thinned 40% with clean water
 - 4.1. Number of coats: ONE
5. Finishing coats: Crown Trade Clean Extreme Mould Inhibiting Acrylic Eggshell
 - 5.1. Number of coats: TWO

110E Anti-bacterial matt emulsion paint

1. Description: new walls and/or ceilings scrubbable finish
2. Manufacturer: Crown Trade from Crown Paints
 - 2.1. Product reference: Crown Trade Clean Extreme Anti-Bacterial Scrubbable Matt
3. Surfaces: Interior masonry as identified
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from anything that could affect the adhesion of the materials to be applied. Refer clauses 400-711A as appropriate
4. Initial coats: Crown Trade Clean Extreme Anti-Bacterial Scrubbable Matt thinned 40% with clean water
 - 4.1. Number of coats: ONE
5. Finishing coats: Crown Trade Clean Extreme Anti-Bacterial Scrubbable Matt
 - 5.1. Number of coats: TWO

110F Anti-bacterial eggshell emulsion paint

1. Description: new walls and/or ceilings scrubbable finish
2. Manufacturer: Crown Trade from Crown Paints
 - 2.1. Product reference: Crown Trade Clean Extreme Anti-Bacterial Acrylic Eggshell
3. Surfaces: Interior masonry as identified
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from anything that could affect the adhesion of the materials to be applied. Refer clauses 400-711A as appropriate
4. Initial coats: Crown Trade Clean Extreme Anti-Bacterial Acrylic Eggshell thinned 40% with clean water
 - 4.1. Number of coats: ONE
5. Finishing coats: Crown Trade Clean Extreme Anti-Bacterial Acrylic Eggshell
 - 5.1. Number of coats: TWO

110G Vinyl matt emulsion paint

1. Description: new walls and/or ceilings
2. Manufacturer: Crown Trade from Crown Paints
 - 2.1. Product reference: Crown Trade Matt Vinyl
3. Surfaces: Interior masonry as identified
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from anything that could affect the adhesion of the materials to be applied. Refer clauses 400-711A as appropriate
4. Initial coats: Crown Trade Matt Vinyl thinned 40% with clean water
 - 4.1. Number of coats: ONE
5. Finishing coats: Crown Trade Matt Vinyl
 - 5.1. Number of coats: TWO

110H Acrylic eggshell emulsion paint

1. Description: new walls and/or ceilings
2. Manufacturer: Crown Trade from Crown Paints
 - 2.1. Product reference: Crown Trade Acrylic Eggshell
3. Surfaces: Interior masonry as identified
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from anything that could affect the adhesion of the materials to be applied. Refer clauses 400-651 as appropriate
4. Initial coats: Crown Trade Acrylic Eggshell thinned 40% with clean water
 - 4.1. Number of coats: ONE
5. Finishing coats: Crown Trade Acrylic Eggshell
 - 5.1. Number of coats: TWO

110I Vinyl silk emulsion paint

1. Description: new walls and/or ceilings
2. Manufacturer: Crown Trade from Crown Paints
 - 2.1. Product reference: Crown Trade Covermatt
3. Surfaces: Interior masonry as identified
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from anything that could affect the adhesion of the materials to be applied. Refer clauses 400-711A as appropriate
4. Initial coats: Crown Trade Covermatt Drywall Primer
 - 4.1. Number of coats: ONE
5. Finishing coats: Crown Trade Covermatt
 - 5.1. Number of coats: TWO

110J Mid sheen emulsion paint

1. Description: new walls and/or ceilings
2. Manufacturer: Crown Trade from Crown Paints
 - 2.1. Product reference: Crown Trade Covermatt
3. Surfaces: Interior masonry as identified
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from anything that could affect the adhesion of the materials to be applied. Refer clauses 400-711A as appropriate
4. Initial coats: Crown Trade Covermatt Drywall Primer
 - 4.1. Number of coats: ONE
5. Finishing coats: Crown Trade Covermatt
 - 5.1. Number of coats: TWO

110K Contract quality matt emulsion paint

1. Description: new walls and/or ceilings- mist coat
2. Manufacturer: Crown Trade from Crown Paints
 - 2.1. Product reference: Crown Trade Covermatt
3. Surfaces: Interior masonry as identified
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from anything that could affect the adhesion of the materials to be applied. Refer clauses 400-651 as appropriate
4. Initial coats: Crown Trade Covermatt thinned 40% with clean water
 - 4.1. Number of coats: ONE
5. Finishing coats: Crown Trade Covermatt
 - 5.1. Number of coats: TWO

110L Contract quality matt emulsion paint

1. Description: new walls and/or ceilings- drywall primer
2. Manufacturer: Crown Trade from Crown Paints
 - 2.1. Product reference: Crown Trade Covermatt
3. Surfaces: Interior masonry as identified
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from anything that could affect the adhesion of the materials to be applied. Refer clauses 400-711A as appropriate
4. Initial coats: Crown Trade Covermatt Drywall Primer
 - 4.1. Number of coats: ONE
5. Finishing coats: Crown Trade Covermatt
 - 5.1. Number of coats: TWO

111A Scrubbable matt emulsion paint

Description: **existing painted walls and/or ceilings**

1. Manufacturer: Crown Trade from Crown Paints
 - 1.1. Product reference: Crown Trade Clean Extreme Stain Resistant Scrubbable Matt
2. Surfaces: Interior surfaces as identified
 - 2.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-711A as appropriate
3. Initial coats: Patch prime bare and/or filled areas, or residual stains, with Crown Trade PX3 All Purpose Primer (Solvent Borne) or Crown Trade PX4 All Purpose Primer (Water Borne).
 - 3.1. Number of coats: ONE (TWO coats for PX4 over stained surfaces only)
4. Bring forward: Bring forward patch primed areas with Crown Trade Clean Extreme Stain Resistant Scrubbable Matt
 - 4.1. Number of coats: ONE
5. Finishing coats: Crown Trade Clean Extreme Stain Resistant Scrubbable Matt
 - 5.1. Number of coats: TWO

111B Scrubbable eggshell emulsion paint

1. Description: existing painted walls and/or ceilings
2. Manufacturer: Crown Trade from Crown Paints
 - 2.1. Product reference: Crown Trade Clean Extreme Stain Resistant Acrylic Eggshell
3. Surfaces: Interior surfaces as identified
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-711A as appropriate
4. Initial coats: Patch prime bare and/or filled areas, or residual stains, with Crown Trade PX3 All Purpose Primer (Solvent Borne) or Crown Trade PX4 All Purpose Primer (Water Borne).
 - 4.1. Number of coats: ONE (TWO coats for PX4 over stained surfaces only)
5. Bring forward: Bring forward patch primed areas with Crown Trade Clean Extreme Stain Resistant Acrylic Eggshell
 - 5.1. Number of coats: ONE
6. Finishing coats: Crown Trade Clean Extreme Stain Resistant Acrylic Eggshell
 - 6.1. Number of coats: TWO

111C Mould inhibiting matt emulsion paint

1. Description: existing painted walls and/or ceilings scrubbable finish
2. Manufacturer: Crown Trade from Crown Paints
 - 2.1. Product reference: Crown Trade Clean Extreme Mould Inhibiting Scrubbable Matt
3. Surfaces: Interior surfaces as identified
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-711A as appropriate
4. Initial coats: Patch prime bare and/or filled areas, or residual stains, with Crown Trade PX3 All Purpose Primer (Solvent Borne) or Crown Trade PX4 All Purpose Primer (Water Borne).
 - 4.1. Number of coats: ONE (TWO coats for PX4 over stained surfaces only)
5. Bring forward: Bring forward patch primed areas with Crown Trade Clean Extreme Mould Inhibiting Scrubbable Matt
 - 5.1. Number of coats: ONE
6. Finishing coats: Crown Trade Clean Extreme Mould Inhibiting Scrubbable Matt
 - 6.1. Number of coats: TWO

111D Mould inhibiting eggshell emulsion paint

1. **Description:** existing painted walls and/or ceilings scrubbable finish
2. **Manufacturer:** Crown Trade from Crown Paints
 - 2.1. **Product reference:** Crown Trade Clean Extreme Mould Inhibiting Acrylic Eggshell
3. **Surfaces:** Interior masonry as identified
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-711A as appropriate
4. **Initial coats:** Patch prime bare and/or filled areas, or residual stains, with Crown Trade PX3 All Purpose Primer (Solvent Borne) or Crown Trade PX4 All Purpose Primer (Water Borne).
 - 4.1. **Number of coats:** ONE (TWO coats for PX4 over stained surfaces only).
5. **Bring forward:** Bring forward patch primed areas with Crown Trade Clean Extreme Mould Inhibiting Acrylic Eggshell
 - 5.1. **Number of coats:** ONE
6. **Finishing coats:** Crown Trade Clean Extreme Mould Inhibiting Acrylic Eggshell
 - 6.1. **Number of coats:** TWO

111E Anti-bacterial matt emulsion paint

1. **Description:** existing painted walls and/or ceilings scrubbable finish
2. **Manufacturer:** Crown Trade from Crown Paints
 - 2.1. **Product reference:** Crown Trade Clean Extreme Anti-Bacterial Scrubbable Matt
3. **Surfaces:** Interior surfaces as identified
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-711A as appropriate
4. **Initial coats:** Patch prime bare and/or filled areas, or residual stains, with Crown Trade PX3 All Purpose Primer (Solvent Borne) or Crown Trade PX4 All Purpose Primer (Water Borne).
 - 4.1. **Number of coats:** ONE (TWO coats for PX4 over stained surfaces only).
5. **Bring forward:** Bring forward patch primed areas with Crown Trade Clean Extreme Anti-Bacterial Scrubbable Matt
 - 5.1. **Number of coats:** ONE
6. **Finishing coats:** Crown Trade Clean Extreme Anti-Bacterial Scrubbable Matt
 - 6.1. **Number of coats:** TWO

111F Anti-bacterial eggshell emulsion paint

1. **Description:** existing painted walls and/or ceilings scrubbable finish
2. **Manufacturer:** Crown Trade from Crown Paints
 - 2.1. **Product reference:** Crown Trade Clean Extreme Anti-Bacterial Acrylic Eggshell
3. **Surfaces:** Interior surfaces as identified
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400/440A-622 as appropriate
4. **Initial coats:** Patch prime bare and/or filled areas, or residual stains, with Crown Trade PX3 All Purpose Primer (Solvent Borne) or Crown Trade PX4 All Purpose Primer (Water Borne).
 - 4.1. **Number of coats:** Number of coats
5. **Bring forward:** Bring forward patch primed areas with Crown Trade Clean Extreme Anti-Bacterial Acrylic Eggshell
 - 5.1. **Number of coats:** ONE
6. **Finishing coats:** Crown Trade Clean Extreme Anti-Bacterial Acrylic Eggshell
 - 6.1. **Number of coats:** TWO

111G Vinyl matt emulsion paint

1. **Description:** existing painted walls and/or ceilings
2. **Manufacturer:** Crown Trade from Crown Paints
 - 2.1. **Product reference:** Crown Trade Matt Vinyl
3. **Surfaces:** Interior surfaces as identified
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-711A as appropriate
4. **Initial coats:** Patch prime bare and/or filled areas, or residual stains, with Crown Trade PX3 All Purpose Primer (Solvent Borne) or Crown Trade PX4 All Purpose Primer (Water Borne).
 - 4.1. **Number of coats:** ONE (TWO coats for PX4 over stained surfaces only)
5. **Bring forward:** Bring forward patch primed areas with Crown Trade Matt Vinyl
 - 5.1. **Number of coats:** ONE
6. **Finishing coats:** Crown Trade Matt Vinyl
 - 6.1. **Number of coats:** TWO

111H Acrylic eggshell emulsion paint

1. **Description:** existing painted walls and/or ceilings
2. **Manufacturer:** Crown Trade from Crown Paints
 - 2.1. **Product reference:** Crown Trade Acrylic Eggshell
3. **Surfaces:** Interior surfaces as identified
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400/440A-622 as appropriate
4. **Initial coats:** Patch prime bare and/or filled areas, or residual stains, with Crown Trade PX3 All Purpose Primer (Solvent Borne) or Crown Trade PX4 All Purpose Primer (Water Borne).
 - 4.1. **Number of coats:** ONE (TWO coats for PX4 over stained surfaces only)
5. **Bring forward:** Bring forward patch primed areas with Crown Trade Acrylic Eggshell
 - 5.1. **Number of coats:** ONE
6. **Finishing coats:** Crown Trade Acrylic Eggshell
 - 6.1. **Number of coats:** TWO

111I Vinyl silk emulsion paint

1. **Description:** existing painted walls and/or ceilings
2. **Manufacturer:** Crown Trade from Crown Paints
 - 2.1. **Product reference:** Crown Trade Silk Vinyl
3. **Surfaces:** Interior surfaces as identified
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-711A as appropriate
4. **Initial coats:** Patch prime bare and/or filled areas, or residual stains, with Crown Trade PX3 All Purpose Primer (Solvent Borne) or Crown Trade PX4 All Purpose Primer (Water Borne).
 - 4.1. **Number of coats:** ONE (TWO coats for PX4 over stained surfaces only).
5. **Bring forward:** Bring forward patch primed areas with Crown Trade Silk Vinyl
 - 5.1. **Number of coats:** ONE
6. **Finishing coats:** Crown Trade Silk Vinyl
 - 6.1. **Number of coats:** TWO

111J Mid sheen emulsion paint

1. **Description:** existing painted walls and/or ceilings
2. **Manufacturer:** Crown Trade from Crown Paints
 - 2.1. **Product reference:** Crown Trade Mid Sheen Vinyl
3. **Surfaces:** Interior surfaces as identified
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-711A as appropriate
4. **Initial coats:** Patch prime bare and/or filled areas, or residual stains, with Crown Trade PX3 All Purpose Primer (Solvent Borne) or Crown Trade PX4 All Purpose Primer (Water Borne).
 - 4.1. **Number of coats:** ONE (TWO coats for PX4 over stained surfaces only).
5. **Bring forward:** Bring forward patch primed areas with Crown Trade Mid Sheen Vinyl
 - 5.1. **Number of coats:** ONE
6. **Finishing coats:** Crown Trade Matt Vinyl
 - 6.1. **Number of coats:** TWO

130A Hybrid water borne gloss paint

Description: Interior- new or pre-primed timber/mdf

1. Manufacturer: Crown Trade from Crown Paints
 - 1.1. Product reference: Crown Trade Fastflow Quick Dry Gloss
2. Surfaces: New timber/MDF as identified
 - 2.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-770 as appropriate
3. Initial coats: Crown Trade Fastflow Quick Dry Primer Undercoat
 - 3.1. Number of coats: ONE
4. Finishing coats: Crown Trade Fastflow Quick Dry Gloss
 - 4.1. Number of coats: TWO

130B Hybrid water borne gloss paint

1. Description: Interior- new or pre-primed ferrous/non-ferrous metal- excluding new galvanised
2. Manufacturer: Crown Trade from Crown Paints
 - 2.1. Product reference: Crown Trade Fastflow Quick Dry Gloss
3. Surfaces: New ferrous & non-ferrous metal, excluding new galvanised
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-740A as appropriate
4. Initial coats: Crown Trade Protective Coatings High Build Rust Inhibiting Primer Undercoat
 - 4.1. Number of coats: ONE
5. Undercoats: Crown Trade Fastflow Quick Dry Primer Undercoat
 - 5.1. Number of coats: ONE
6. Finishing coats: Crown Trade Fastflow Quick Dry Gloss
 - 6.1. Number of coats: TWO

130C Hybrid water borne gloss paint

1. Description: Interior- new galvanised
2. Manufacturer: Crown Trade from Crown Paints
 - 2.1. Product reference: Crown Trade Fastflow Quick Dry Gloss
3. Surfaces: New galvanised
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-740A as appropriate
4. Initial coats: Pre-treat all cleaned bright galvanising with Crown Trade Protective Coatings T-Wash (as manufacturer's instructions) then prime with Crown Trade Protective Coatings High Build Rust Inhibiting Primer Undercoat
 - 4.1. Number of coats: ONE & ONE
5. Undercoats: Crown Trade Fastflow Quick Dry Primer Undercoat
 - 5.1. Number of coats: ONE
6. Finishing coats: Crown Trade Fastflow Quick Dry Gloss
 - 6.1. Number of coats: TWO

130D Hybrid water borne gloss paint

1. Description: Interior new or uncoated-pvc-u
2. Manufacturer: Crown Trade from Crown Paints
 - 2.1. Product reference: Crown Trade Fastflow Quick Dry Gloss
3. Surfaces: PVC-U as identified
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-711A as appropriate
4. Initial coats: Crown Trade PX3 All Purpose Primer (solvent borne) or Crown Trade PX4 All Purpose Primer (water borne) to bare surfaces
 - 4.1. Number of coats: ONE & ONE
5. Undercoats: Crown Trade Fastflow Quick Dry Primer Undercoat
 - 5.1. Number of coats: ONE
6. Finishing coats: Crown Trade Fastflow Quick Dry Gloss
 - 6.1. Number of coats: TWO

130E New build water borne gloss paint

1. Description: Interior- new or pre-primed timber/mdf
2. Manufacturer: Crown Trade from Crown Paints
 - 2.1. Product reference: Crown Trade New Build Acrylic Gloss
3. Surfaces: New timber/MDF as identified
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-770 as appropriate
4. Initial coats: Crown Trade New Build Acrylic Primer Undercoat
 - 4.1. Number of coats: ONE
5. Finishing coats: Crown Trade New Build Acrylic Gloss
 - 5.1. Number of coats: TWO
 - 5.2. White ONLY

130F New build water borne gloss paint

1. Description: Interior- new or pre-primed ferrous/non-ferrous metal- excluding new galvanised
2. Manufacturer: Crown Trade from Crown Paints
 - 2.1. Product reference: Crown Trade New Build Acrylic Gloss
3. Surfaces: New ferrous & non-ferrous metal, excluding new galvanised
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-740A as appropriate
4. Initial coats: Crown Trade Universal Metal Primer.
 - 4.1. Number of coats: ONE
5. Undercoats: Crown Trade New Build Acrylic Primer Undercoat
 - 5.1. Number of coats: ONE
6. Finishing coats: Crown Trade New Build Acrylic Gloss
 - 6.1. Number of coats: TWO
 - 6.2. White ONLY

130G New build water borne gloss paint

1. Description: Interior- new galvanised
2. Manufacturer: Crown Trade from Crown Paints
 - 2.1. Product reference: Crown Trade New Build Acrylic Gloss
3. Surfaces: New galvanised
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-740A as appropriate
4. Initial coats: Pre-treat all cleaned bright galvanising with Crown Trade Protective Coatings T-Wash (as manufacturer's instructions) then prime with Crown Trade Universal Metal Primer
 - 4.1. Number of coats: ONE & ONE
5. Undercoats: Crown Trade New Build Acrylic Primer Undercoat
 - 5.1. Number of coats: ONE
6. Finishing coats: Crown Trade New Build Acrylic Gloss
 - 6.1. Number of coats: TWO
 - 6.2. White ONLY

130H New build water borne gloss paint

1. Description: Interior- new or uncoated PVC-U
2. Manufacturer: Crown Trade from Crown Paints
 - 2.1. Product reference: Crown Trade New Build Acrylic Gloss
3. Surfaces: PVC-U as identified
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-711A as appropriate
4. Initial coats: Crown Trade PX3 All Purpose Primer (solvent borne) or Crown Trade PX4 All Purpose Primer (water borne) to bare surfaces
 - 4.1. Number of coats: ONE & ONE
5. Undercoats: Crown Trade New Build Acrylic Primer Undercoat
 - 5.1. Number of coats: ONE
6. Finishing coats: Crown Trade New Build Acrylic Gloss
 - 6.1. Number of coats: TWO
 - 6.2. White ONLY

130I Solvent borne gloss paint

1. Description: interior- new or pre-primed timber/mdf
2. Manufacturer: Crown Trade from Crown Paints
 - 2.1. Product reference: Crown Trade Full Gloss
3. Surfaces: New timber/MDF as identified
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-770 as appropriate
4. Initial coats: Crown Trade Wood Primer
 - 4.1. Number of coats: ONE
5. Undercoats: Crown Trade Full Undercoat
 - 5.1. Number of coats: ONE
6. Finishing coats: Crown Trade Full Gloss
 - 6.1. Number of coats: TWO

130J Solvent borne gloss paint

1. **Description:** Interior- new or pre-primed ferrous/non-ferrous metal- excluding new galvanised
2. **Manufacturer:** Crown Trade from Crown Paints
 - 2.1. **Product reference:** Crown Trade Full Gloss
3. **Surfaces:** New ferrous & non-ferrous metal, excluding new galvanised
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-740A as appropriate
4. **Initial coats:** Crown Trade Universal Metal Primer
 - 4.1. **Number of coats:** ONE
5. **Undercoats:** Crown Trade Full Undercoat
 - 5.1. **Number of coats:** ONE
6. **Finishing coats:** Crown Trade Full Gloss
 - 6.1. **Number of coats:** TWO

130K Solvent borne gloss paint

1. **Description:** Interior- new galvanised
2. **Manufacturer:** Crown Trade from Crown Paints
 - 2.1. **Product reference:** Crown Trade Full Gloss
3. **Surfaces:** New galvanised
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-740A as appropriate
4. **Initial coats:** Pre-treat all cleaned bright galvanising with Crown Trade Protective Coatings T-Wash (as manufacturer's instructions) then prime with Crown Trade Universal Metal Primer
 - 4.1. **Number of coats:** ONE & ONE
5. **Undercoats:** Crown Trade Full Undercoat
 - 5.1. **Number of coats:** ONE
6. **Finishing coats:** Crown Trade Full Gloss
 - 6.1. **Number of coats:** TWO

130L Solvent borne gloss paint

1. **Description:** Interior new & uncoated -PVC-U
2. **Manufacturer:** Crown Trade from Crown Paints
 - 2.1. **Product reference:** Crown Trade Full Gloss
3. **Surfaces:** PVC-U as identified
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-711A as appropriate
4. **Initial coats:** Crown Trade PX3 All Purpose Primer (solvent borne) or Crown Trade PX4 All Purpose Primer (water borne) to bare surfaces
 - 4.1. **Number of coats:** ONE & ONE
5. **Undercoats:** Crown Trade Full Undercoat
 - 5.1. **Number of coats:** ONE
6. **Finishing coats:** Crown Trade Full Gloss
 - 6.1. **Number of coats:** TWO

130M Next generation solvent borne gloss paint

1. Description: interior- new or pre-primed timber/mdf
2. Manufacturer: Crown Trade from Crown Paints
 - 2.1. Product reference: Crown Trade Next Generation Plus Gloss
3. Surfaces: New timber/MDF as identified
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-770 as appropriate
4. Initial coats: Crown Trade Wood Primer
 - 4.1. Number of coats: ONE
5. Undercoats: Crown Trade Next Generation Plus Undercoat
 - 5.1. Number of coats: ONE
6. Finishing coats: Crown Trade Next Generation Plus Gloss
 - 6.1. Number of coats: TWO
 - 6.2. White ONLY.

130N Next generation solvent borne gloss paint

1. Description: Interior- new or pre-primed ferrous/non-ferrous metal- excluding new galvanised
2. Manufacturer: Crown Trade from Crown Paints
 - 2.1. Product reference: Crown Trade Next Generation Plus Gloss
3. Surfaces: New ferrous & non-ferrous metal, excluding new galvanised
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-740A as appropriate
4. Initial coats: Crown Trade Universal Metal Primer
 - 4.1. Number of coats: ONE
5. Undercoats: Crown Trade Next Generation Plus Undercoat
 - 5.1. Number of coats: ONE
6. Finishing coats: Crown Trade Next Generation Plus Gloss
 - 6.1. Number of coats: TWO
 - 6.2. White ONLY

130O Next generation solvent borne gloss paint

1. Description: Interior- new galvanised
2. Manufacturer: Crown Trade from Crown Paints
 - 2.1. Product reference: Crown Trade Next Generation Plus Gloss
3. Surfaces: New galvanised
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-740A as appropriate
4. Initial coats: Pre-treat all cleaned bright galvanising with Crown Trade Protective Coatings T-Wash (as manufacturer's instructions) then prime with Crown Trade Universal Metal Primer
 - 4.1. Number of coats: ONE & ONE
5. Undercoats: Crown Trade Next Generation Plus Undercoat
 - 5.1. Number of coats: ONE
6. Finishing coats: Crown Trade Next Generation Plus Gloss
 - 6.1. Number of coats: TWO
 - 6.2. White ONLY.

130P Next generation solvent borne gloss paint

Description: Interior new & uncoated -PVC-U

1. Manufacturer: Crown Trade from Crown Paints
 - 1.1. Product reference: Crown Trade Next Generation Plus Gloss
2. Surfaces: PVC-U as identified
 - 2.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-711A as appropriate
3. Initial coats: Crown Trade PX3 All Purpose Primer (solvent borne) or Crown Trade PX4 All Purpose Primer (water borne) to bare surfaces
 - 3.1. Number of coats: ONE & ONE
4. Undercoats: Crown Trade Next Generation Plus Undercoat
 - 4.1. Number of coats: ONE
5. Finishing coats: Crown Trade Next Generation Plus Gloss
 - 5.1. Number of coats: TWO
 - 5.2. White ONLY.

131A Hybrid water borne gloss paint

1. Description: interior- existing painted timber/mdf
2. Manufacturer: Crown Trade from Crown Paints
 - 2.1. Product reference: Crown Trade Fastflow Quick Dry Gloss
3. Surfaces: Timber/MDF as identified
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-770 as appropriate
4. Initial coats: Crown Trade Fastflow Quick Dry Primer Undercoat as primer to bare, filled areas
 - 4.1. Number of coats: ONE
5. Undercoats: Crown Trade Fastflow Quick Dry Primer Undercoat- bring forward spot primed areas and, when dry, apply overall
 - 5.1. Number of coats: ONE+ONE
6. Finishing coats: Crown Trade Fastflow Quick Dry Gloss
 - 6.1. Number of coats: TWO

131B Hybrid water borne gloss paint

1. Description: Interior- existing painted ferrous/non-ferrous metal
2. Manufacturer: Crown Trade from Crown Paints
 - 2.1. Product reference: Crown Trade Fastflow Quick Dry Gloss
3. Surfaces: Ferrous & non-ferrous metal as identified
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-740A as appropriate
4. Initial coats: Crown Trade Protective Coatings High Build Rust Inhibiting Primer Undercoat spot prime to bare, or damaged pre-primed, metal. Bring forward spot primed areas with Crown Trade Fastflow Quick Dry Primer Undercoat
 - 4.1. Number of coats: ONE+ONE
5. Undercoats: Crown Trade Fastflow Quick Dry Primer Undercoat
 - 5.1. Number of coats: ONE
6. Finishing coats: Crown Trade Fastflow Quick Dry Gloss
 - 6.1. Number of coats: TWO

131C Hybrid water borne gloss paint

1. Description: Interior-existing painted PVC-U
2. Manufacturer: Crown Trade from Crown Paints
 - 2.1. Product reference: Crown Trade Fastflow Quick Dry Gloss
3. Surfaces: PVC-U as identified
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-711A as appropriate
4. Initial coats: Crown Trade PX3 All Purpose Primer (solvent borne) or Crown Trade PX4 All Purpose Primer to all bare areas, then bring forward primed areas with Crown Trade Fastflow Quick Dry Primer Undercoat
 - 4.1. Number of coats: ONE & ONE
5. Undercoats: Crown Trade Fastflow Quick Dry Primer Undercoat
 - 5.1. Number of coats: ONE
6. Finishing coats: Crown Trade Fastflow Quick Dry Gloss
 - 6.1. Number of coats: TWO

131D New build water borne gloss paint

1. **Description:** interior- existing painted timber/mdf
2. **Manufacturer:** Crown Trade from Crown Paints
 - 2.1. **Product reference:** Crown Trade New Build Acrylic Gloss
3. **Surfaces:** Timber/MDF as identified
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-770 as appropriate
4. **Initial coats:** Crown Trade New Build Acrylic Primer Undercoat as primer to bare, filled areas
 - 4.1. **Number of coats:** ONE
5. **Undercoats:** Crown Trade New Build Acrylic Primer Undercoat- bring forward spot primed areas and, when dry, apply overall
 - 5.1. **Number of coats:** ONE+ONE
6. **Finishing coats:** Crown Trade New Build Acrylic Gloss
 - 6.1. **Number of coats:** TWO
 - 6.2. **White ONLY.**

131E New build water borne gloss paint

1. **Description:** Interior- existing painted ferrous/non-ferrous metal
2. **Manufacturer:** Crown Trade from Crown Paints
 - 2.1. **Product reference:** Crown Trade New Build Acrylic Gloss
3. **Surfaces:** Ferrous & non-ferrous metal as identified
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-740A as appropriate
4. **Initial coats:** Crown Trade Universal Metal Primer spot prime to bare, or damaged pre-primed, metal. Bring forward spot primed areas with Crown Trade New Build Acrylic Primer Undercoat
 - 4.1. **Number of coats:** ONE+ONE
5. **Undercoats:** Crown Trade New Build Acrylic Primer Undercoat
 - 5.1. **Number of coats:** ONE
6. **Finishing coats:** Crown Trade New Build Acrylic Gloss
 - 6.1. **Number of coats:** TWO
 - 6.2. **White ONLY**

131F New build water borne gloss paint

1. Description: Interior-existing painted PVC-U
2. Manufacturer: Crown Trade from Crown Paints
 - 2.1. Product reference: Crown Trade New Build Acrylic Gloss
3. Surfaces: PVC-U as identified
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-711A as appropriate
4. Initial coats: Crown Trade PX3 All Purpose Primer (solvent borne) or Crown Trade PX4 All Purpose Primer to all bare areas, then bring forward primed areas with Crown Trade New Build Acrylic Primer Undercoat
 - 4.1. Number of coats: ONE & ONE
5. Undercoats: Crown Trade New Build Acrylic Primer Undercoat
 - 5.1. Number of coats: ONE
6. Finishing coats: Crown Trade New Build Acrylic Gloss
 - 6.1. Number of coats: TWO
 - 6.2. White ONLY.

131G Solvent borne gloss paint

1. Description: interior- existing painted timber/mdf
2. Manufacturer: Crown Trade from Crown Paints
 - 2.1. Product reference: Crown Trade Full Gloss
3. Surfaces: Timber/MDF as identified
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-770 as appropriate
4. Initial coats: Crown Trade Wood Primer to bare, filled areas
 - 4.1. Number of coats: ONE
5. Undercoats: Crown Trade Full Undercoat- bring forward spot primed areas and, when dry, apply overall
 - 5.1. Number of coats: ONE+ONE
6. Finishing coats: Crown Trade Full Gloss
 - 6.1. Number of coats: TWO

131H Solvent borne gloss paint

1. Description: Interior- existing painted ferrous/non-ferrous metal
2. Manufacturer: Crown Trade from Crown Paints
 - 2.1. Product reference: Crown Trade Full Gloss
3. Surfaces: Ferrous & non-ferrous metal as identified
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-740A as appropriate
4. Initial coats: Crown Trade Universal Metal Primer spot prime to bare, or damaged pre-primed, metal. Bring forward spot primed areas with Crown Trade Full Undercoat
 - 4.1. Number of coats: ONE+ONE
5. Undercoats: Crown Trade Full Undercoat
 - 5.1. Number of coats: ONE
6. Finishing coats: Crown Trade Full Gloss
 - 6.1. Number of coats: TWO

131I Solvent borne gloss paint

1. **Description:** Interior-existing painted PVC-U
2. **Manufacturer:** Crown Trade from Crown Paints
 - 2.1. **Product reference:** Crown Trade Next Generation Plus Gloss
3. **Surfaces:** PVC-U as identified
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-711A as appropriate
4. **Initial coats:** Crown Trade PX3 All Purpose Primer (solvent borne) or Crown Trade PX4 All Purpose Primer to all bare areas, then bring forward primed areas with Crown Trade Full Undercoat
 - 4.1. **Number of coats:** ONE & ONE
5. **Undercoats:** Crown Trade Full Undercoat
 - 5.1. **Number of coats:** ONE
6. **Finishing coats:** Crown Trade Full Gloss
 - 6.1. **Number of coats:** TWO

131J Next generation solvent borne gloss paint

1. **Description:** interior- existing painted timber/mdf
2. **Manufacturer:** Crown Trade from Crown Paints
 - 2.1. **Product reference:** Crown Trade Next Generation Plus Gloss
3. **Surfaces:** Timber/MDF as identified
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-770 as appropriate
4. **Initial coats:** Crown Trade Wood Primer to bare, filled areas
 - 4.1. **Number of coats:** ONE
5. **Undercoats:** Crown Trade Next Generation Plus Undercoat- bring forward spot primed areas and, when dry, apply overall
 - 5.1. **Number of coats:** ONE+ONE
6. **Finishing coats:** Crown Trade Next Generation Plus Gloss
 - 6.1. **Number of coats:** TWO
 - 6.2. **White ONLY.**

131K Next generation solvent borne gloss paint

1. **Description:** Interior- existing painted ferrous/non-ferrous metal
2. **Manufacturer:** Crown Trade from Crown Paints
 - 2.1. **Product reference:** Crown Trade Next Generation Plus Gloss
3. **Surfaces:** Ferrous & non-ferrous metal as identified
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-740A as appropriate
4. **Initial coats:** Crown Trade Universal Metal Primer spot prime to bare, or damaged pre-primed, metal. Bring forward spot primed areas with Crown Trade Next Generation Plus Undercoat
 - 4.1. **Number of coats:** ONE+ONE
5. **Undercoats:** Crown Trade Next Generation Plus Undercoat
 - 5.1. **Number of coats:** ONE
6. **Finishing coats:** Crown Trade Full Gloss
 - 6.1. **Number of coats:** TWO
 - 6.2. **White ONLY.**

131L Next generation solvent borne gloss paint

1. **Description:** Interior existing painted PVC-U
2. **Manufacturer:** Crown Trade from Crown Paints
 - 2.1. **Product reference:** Crown Trade Next Generation Plus Gloss
3. **Surfaces:** PVC-U as identified
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-711A as appropriate
4. **Initial coats:** Crown Trade PX3 All Purpose Primer (solvent borne) or Crown Trade PX4 All Purpose Primer to all bare areas, then bring forward primed areas with Crown Trade Next Generation Plus Undercoat
 - 4.1. **Number of coats:** ONE & ONE
5. **Undercoats:** Crown Trade Next Generation Plus Undercoat
 - 5.1. **Number of coats:** ONE
6. **Finishing coats:** Crown Trade Next Generation Plus Gloss
 - 6.1. **Number of coats:** TWO
 - 6.2. **White ONLY.**

132A Solvent borne gloss paint

Description: exterior- new or pre-primed timber up to 10 years

1. Manufacturer: Sandtex Trade from Crown Paints
 - 1.1. Product reference: Sandtex Trade Flexigloss X-tra
2. Surfaces: New timber as identified
 - 2.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-790 as appropriate
3. Initial coats: Sandtex Trade Flexible Primer Undercoat
 - 3.1. Number of coats: ONE
4. Finishing coats: Sandtex Trade Flexigloss X-tra
 - 4.1. Number of coats: TWO

132B Solvent borne gloss paint

1. Description: Exterior new & uncoated - PVC-U up to 10 years
2. Manufacturer: Sandtex Trade from Crown Paints
 - 2.1. Product reference: Sandtex Trade Flexigloss X-tra
3. Surfaces: PVC-U as identified
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-711A as appropriate
4. Initial coats: Crown Trade PX3 All Purpose Primer (solvent borne) or Crown Trade PX4 All Purpose Primer (water borne) to bare surfaces
 - 4.1. Number of coats: ONE
5. Undercoats: Sandtex Trade Flexible Primer Undercoat
 - 5.1. Number of coats: ONE
6. Finishing coats: Sandtex Trade Flexigloss X-tra
 - 6.1. Number of coats: TWO

132C Solvent borne gloss paint

1. Description: Exterior- new or pre-primed ferrous/non-ferrous metal- excluding new galvanised **up to 10 years**
2. Manufacturer: Sandtex Trade from Crown Paints
 - 2.1. Product reference: Sandtex Trade Metalgloss X-tra
3. Surfaces: New ferrous & non-ferrous metal, excluding new galvanised
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-740A as appropriate
4. Initial coats: Sandtex Trade Rust Inhibiting Primer Undercoat.
 - 4.1. Number of coats: ONE
5. Finishing coats: Sandtex Trade Metalgloss X-tra
 - 5.1. Number of coats: TWO

132D Solvent borne gloss paint

1. **Description:** Exterior- new galvanised **up to 10 years**
2. **Manufacturer:** Sandtex Trade from Crown Paints
 - 2.1. **Product reference:** Sandtex Trade Metalgloss X-tra
3. **Surfaces:** New galvanised
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-740A as appropriate
4. **Initial coats:** Pre-treat all cleaned bright galvanising with Crown Trade Protective Coatings T-Wash (as manufacturer's instructions)
 - 4.1. **Number of coats:** ONE
5. **Primer/Undercoat:** Sandtex Trade Rust Inhibiting Primer Undercoat
 - 5.1. **Number of coats:** ONE
6. **Finishing coats:** Sandtex Trade Metalgloss X-tra
 - 6.1. **Number of coats:** TWO

132E Solvent borne gloss paint

1. **Description:** Exterior new & uncoated-pvc-u up to 10 years
2. **Manufacturer:** Sandtex Trade from Crown Paints
 - 2.1. **Product reference:** Sandtex Trade Metalgloss X-tra
3. **Surfaces:** PVC-U as identified
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-711A as appropriate
4. **Initial coats:** Crown Trade PX3 All Purpose Primer (solvent borne) or Crown Trade PX4 All Purpose Primer (water borne) to bare surfaces
 - 4.1. **Number of coats:** ONE & ONE
5. **Undercoats:** Sandtex Trade Metalgloss X-tra Rust Inhibiting Primer Undercoat
 - 5.1. **Number of coats:** ONE
6. **Finishing coats:** Sandtex Trade Metalgloss X-tra
 - 6.1. **Number of coats:** TWO

132F Solvent borne gloss paint

1. **Description:** exterior- new or pre-primed timber
2. **Manufacturer:** Crown Trade from Crown Paints
 - 2.1. **Product reference:** Crown Trade Stronghold Exterior Gloss
3. **Surfaces:** New timber as identified
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-790 as appropriate
4. **Initial coats:** Crown Trade Stronghold Exterior Primer Undercoat
 - 4.1. **Number of coats:** ONE
5. **Finishing coats:** Crown Trade Stronghold Exterior Gloss
 - 5.1. **Number of coats:** TWO

132G Solvent borne gloss paint

1. **Description:** Exterior- new or pre-primed ferrous/non-ferrous metal- excluding new galvanised
2. **Manufacturer:** Crown Trade from Crown Paints
 - 2.1. **Product reference:** Crown Trade Stronghold Exterior Gloss
3. **Surfaces:** New ferrous & non-ferrous metal, excluding new galvanised
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-740A as appropriate
4. **Initial coats:** Crown Trade Universal Metal Primer
 - 4.1. **Number of coats:** ONE
5. **Undercoats:** Crown Trade Stronghold Exterior Primer Undercoat
 - 5.1. **Number of coats:** ONE
6. **Finishing coats:** Crown Trade Stronghold Exterior Gloss
 - 6.1. **Number of coats:** TWO

132H Solvent borne gloss paint

1. **Description:** Exterior- new galvanised
2. **Manufacturer:** Crown Trade from Crown Paints
 - 2.1. **Product reference:** Crown Trade Stronghold Exterior Gloss
3. **Surfaces:** New galvanised
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-740A as appropriate
4. **Initial coats:** Pre-treat all cleaned bright galvanising with Crown Trade Protective Coatings T-Wash (as manufacturer's instructions) and, when dry, apply Crown Trade Universal Metal Primer
 - 4.1. **Number of coats:** ONE & ONE
5. **Undercoat:** Crown Trade Stronghold Exterior Primer Undercoat
 - 5.1. **Number of coats:** ONE
6. **Finishing coats:** Crown Trade Stronghold Exterior Gloss
 - 6.1. **Number of coats:** TWO

132I Solvent borne gloss paint

1. **Description:** Exterior new & uncoated - PVC-U up to 6 years
2. **Manufacturer:** Crown Trade from Crown Paints
 - 2.1. **Product reference:** Crown Trade Stronghold Exterior Gloss
3. **Surfaces:** PVC-U as identified
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-711A as appropriate
4. **Initial coats:** Crown Trade PX3 All Purpose Primer (solvent borne) or Crown Trade PX4 All Purpose Primer (water borne) to bare surfaces
 - 4.1. **Number of coats:** ONE
5. **Undercoats:** Crown Trade Stronghold Exterior Primer Undercoat
 - 5.1. **Number of coats:** ONE
6. **Finishing coats:** Crown Trade Stronghold Exterior Gloss
 - 6.1. **Number of coats:** TWO

132J Hybrid water borne gloss paint

1. Description: Exterior- new or pre-primed timber
2. Manufacturer: Crown Trade from Crown Paints
 - 2.1. Product reference: Crown Trade Fastflow Quick Dry Gloss
3. Surfaces: New timber as identified
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-790 as appropriate
4. Initial coats: Crown Trade Fastflow Quick Dry Primer Undercoat
 - 4.1. Number of coats: ONE
5. Finishing coats: Crown Trade Fastflow Quick Dry Gloss
 - 5.1. Number of coats: TWO

132K Hybrid water borne gloss paint

1. Description: Exterior- new or pre-primed ferrous/non-ferrous metal- excluding new galvanised
2. Manufacturer: Crown Trade from Crown Paints
 - 2.1. Product reference: Crown Trade Fastflow Quick Dry Gloss
3. Surfaces: New ferrous & non-ferrous metal, excluding new galvanised
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-740A as appropriate
4. Initial coats: Crown Trade Protective Coatings High Build Rust Inhibiting Primer Undercoat
 - 4.1. Number of coats: ONE
5. Undercoats: Crown Trade Fastflow Quick Dry Primer Undercoat
 - 5.1. Number of coats: ONE
6. Finishing coats: Crown Trade Fastflow Quick Dry Gloss
 - 6.1. Number of coats: TWO

132L Hybrid water borne gloss paint

1. Description: Exterior- new galvanised
2. Manufacturer: Crown Trade from Crown Paints
 - 2.1. Product reference: Crown Trade Fastflow Quick Dry Gloss
3. Surfaces: New galvanised
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-740A as appropriate
4. Initial coats: Pre-treat all cleaned bright galvanising with Crown Trade Protective Coatings T-Wash (as manufacturer's instructions) and, when dry, apply Crown Trade Protective Coatings High Build Rust Inhibiting Primer Undercoat.
 - 4.1. Number of coats: ONE+ONE
5. Undercoats: Crown Trade Fastflow Quick Dry Primer Undercoat
 - 5.1. Number of coats: ONE
6. Finishing coats: Crown Trade Fastflow Quick Dry Gloss
 - 6.1. Number of coats: TWO

132M Hybrid water borne gloss paint

1. Description: Exterior new & unpainted-pvc-u
2. Manufacturer: Crown Trade from Crown Paints
 - 2.1. Product reference: Crown Trade Fastflow Quick Dry Gloss
3. Surfaces: PVC-U as identified
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-711A as appropriate
4. Initial coats: Crown Trade PX3 All Purpose Primer (solvent borne) or Crown Trade PX4 All Purpose Primer (water borne) to bare surfaces
 - 4.1. Number of coats: ONE & ONE
5. Undercoats: Crown Trade Fastflow Quick Dry Primer Undercoat
 - 5.1. Number of coats: ONE
6. Finishing coats: Crown Trade Fastflow Quick Dry Gloss
 - 6.1. Number of coats: TWO

132N New build water borne gloss paint

1. Description: Exterior- new or pre-primed timber
2. Manufacturer: Crown Trade from Crown Paints
 - 2.1. Product reference: Crown Trade New Build Acrylic Gloss
3. Surfaces: New timber as identified
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-790 as appropriate
4. Initial coats: Crown Trade New Build Acrylic Primer Undercoat
 - 4.1. Number of coats: ONE
5. Finishing coats: Crown Trade New Build Acrylic Gloss
 - 5.1. Number of coats: TWO
 - 5.2. White ONLY.

132O New build water borne gloss paint

1. Description: Exterior- new or pre-primed ferrous/non-ferrous metal- excluding new galvanised
2. Manufacturer: Crown Trade from Crown Paints
 - 2.1. Product reference: Crown Trade New Build Acrylic Gloss
3. Surfaces: New ferrous & non-ferrous metal, excluding new galvanised
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-740A as appropriate
4. Initial coats: Crown Trade Universal Metal Primer
 - 4.1. Number of coats: ONE
5. Undercoats: Crown Trade New Build Acrylic Primer Undercoat
 - 5.1. Number of coats: ONE
6. Finishing coats: Crown Trade New Build Acrylic Gloss
 - 6.1. Number of coats: TWO
 - 6.2. White ONLY

132P New build water borne gloss paint

1. **Description:** Exterior- new galvanised
2. **Manufacturer:** Crown Trade from Crown Paints
 - 2.1. **Product reference:** Crown Trade New Build Acrylic Gloss
3. **Surfaces:** New galvanised
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-740A as appropriate
4. **Initial coats:** Pre-treat all cleaned bright galvanising with Crown Trade Protective Coatings T-Wash (as manufacturer's instructions) and, when dry, apply Crown Trade Universal Metal Primer
 - 4.1. **Number of coats:** ONE & ONE
5. **Undercoats:** Crown Trade New Build Acrylic Primer Undercoat
 - 5.1. **Number of coats:** ONE
6. **Finishing coats:** Crown Trade New Build Acrylic Gloss
 - 6.1. **Number of coats:** TWO
 - 6.2. **White ONLY.**

132Q New build water borne gloss paint

1. **Description:** Exterior new & unpainted - PVC-U
2. **Manufacturer:** Crown Trade from Crown Paints
 - 2.1. **Product reference:** Crown Trade New Build Acrylic Gloss
3. **Surfaces:** PVC-U as identified
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-711A as appropriate
4. **Initial coats:** Crown Trade PX3 All Purpose Primer (solvent borne) or Crown Trade PX4 All Purpose Primer (water borne) to bare surfaces
 - 4.1. **Number of coats:** ONE & ONE
5. **Undercoats:** Crown Trade New Build Acrylic Primer Undercoat
 - 5.1. **Number of coats:** ONE
6. **Finishing coats:** Crown Trade New Build Acrylic Gloss
 - 6.1. **Number of coats:** TWO
 - 6.2. **White ONLY.**

132R Standard solvent borne gloss paint

1. **Description:** exterior- new or pre-primed timber
2. **Manufacturer:** Crown Trade from Crown Paints
 - 2.1. **Product reference:** Crown Trade Full Gloss
3. **Surfaces:** New timber as identified
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-790 as appropriate
4. **Initial coats:** Crown Trade Wood Primer
 - 4.1. **Number of coats:** ONE as required
5. **Undercoats:** Crown Trade Full Undercoat
 - 5.1. **Number of coats:** ONE
6. **Finishing coats:** Crown Trade Full Gloss
 - 6.1. **Number of coats:** TWO

132S Standard solvent borne gloss paint

1. **Description:** Exterior- new or pre-primed ferrous/non-ferrous metal- excluding new galvanised
2. **Manufacturer:** Crown Trade from Crown Paints
 - 2.1. **Product reference:** Crown Trade Full Gloss
3. **Surfaces:** New ferrous & non-ferrous metal, excluding new galvanised
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-740A as appropriate
4. **Initial coats:** Crown Trade Universal Metal Primer
 - 4.1. **Number of coats:** ONE
5. **Undercoats:** Crown Trade Full Undercoat
 - 5.1. **Number of coats:** ONE
6. **Finishing coats:** Crown Trade Full Gloss
 - 6.1. **Number of coats:** TWO

132T Standard solvent borne gloss paint

1. **Description:** Exterior- new galvanised
2. **Manufacturer:** Crown Trade from Crown Paints
 - 2.1. **Product reference:** Crown Trade Full Gloss
3. **Surfaces:** New galvanised
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-740A as appropriate
4. **Initial coats:** Pre-treat all cleaned bright galvanising with Crown Trade Protective Coatings T-Wash (as manufacturer's instructions) and, when dry, apply Crown Trade Universal Metal Primer
 - 4.1. **Number of coats:** ONE & ONE
5. **Undercoat:** Crown Trade Full Undercoat
 - 5.1. **Number of coats:** ONE
6. **Finishing coats:** Crown Trade Full Gloss
 - 6.1. **Number of coats:** TWO

132U Solvent borne gloss paint

1. **Description:** Exterior new & unpainted - PVC-U
2. **Manufacturer:** Crown Trade from Crown Paints
 - 2.1. **Product reference:** Crown Trade Full Gloss
3. **Surfaces:** PVC-U as identified
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-711A as appropriate
4. **Initial coats:** Crown Trade PX3 All Purpose Primer (solvent borne) or Crown Trade PX4 All Purpose Primer (water borne) to bare surfaces
 - 4.1. **Number of coats:** ONE & ONE
5. **Undercoats:** Crown Trade Full Undercoat
 - 5.1. **Number of coats:** ONE
6. **Finishing coats:** Crown Trade Full Gloss
 - 6.1. **Number of coats:** TWO

132V Next generation solvent borne gloss paint

1. **Description:** exterior- new or pre-primed timber
2. **Manufacturer:** Crown Trade from Crown Paints
 - 2.1. **Product reference:** Crown Trade Next Generation Plus Gloss
3. **Surfaces:** New timber as identified
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-790 as appropriate
4. **Initial coats:** Crown Trade Wood Primer
 - 4.1. **Number of coats:** ONE
5. **Undercoats:** Crown Trade Next Generation Plus Undercoat
 - 5.1. **Number of coats:** ONE
6. **Finishing coats:** Crown Trade Next Generation Plus Gloss
 - 6.1. **Number of coats:** TWO
 - 6.2. **White ONLY.**

132W Next generation solvent borne gloss paint

1. **Description:** Exterior- new or pre-primed ferrous/non-ferrous metal- excluding new galvanised
2. **Manufacturer:** Crown Trade from Crown Paints
 - 2.1. **Product reference:** Crown Trade Next Generation Plus Gloss
3. **Surfaces:** New ferrous & non-ferrous metal, excluding new galvanised
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-740A as appropriate
4. **Initial coats:** Crown Trade Universal Metal Primer
 - 4.1. **Number of coats:** ONE
5. **Undercoats:** Crown Trade Next Generation Plus Undercoat
 - 5.1. **Number of coats:** ONE
6. **Finishing coats:** Crown Trade Next Generation Plus Gloss
 - 6.1. **Number of coats:** TWO
 - 6.2. **White ONLY.**

132X Next generation solvent borne gloss paint

1. **Description:** Exterior- new galvanised
2. **Manufacturer:** Crown Trade from Crown Paints
 - 2.1. **Product reference:** Crown Trade Next Generation Plus Gloss
3. **Surfaces:** New galvanised
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-740A as appropriate
4. **Initial coats:** Pre-treat all cleaned bright galvanising with Crown Trade Protective Coatings T-Wash (as manufacturer's instructions) and, when dry, apply Crown Trade Universal Metal Primer
 - 4.1. **Number of coats:** ONE & ONE
5. **Undercoat:** Crown Trade Next Generation Plus Undercoat
 - 5.1. **Number of coats:** ONE
6. **Finishing coats:** Crown Trade Next Generation Plus Gloss
 - 6.1. **Number of coats:** TWO
 - 6.2. **White ONLY.**

132Y Next generation solvent borne gloss paint

1. **Description:** Exterior new & unpainted - PVC-U
2. **Manufacturer:** Crown Trade from Crown Paints
 - 2.1. **Product reference:** Crown Trade Next Generation Plus Gloss
3. **Surfaces:** PVC-U as identified
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-711A as appropriate
4. **Initial coats:** Crown Trade PX3 All Purpose Primer (solvent borne) or Crown Trade PX4 All Purpose Primer (water borne) to bare surfaces
 - 4.1. **Number of coats:** ONE & ONE
5. **Undercoats:** Crown Trade Next Generation Plus Undercoat
 - 5.1. **Number of coats:** ONE
6. **Finishing coats:** Crown Trade Next Generation Plus Gloss
 - 6.1. **Number of coats:** TWO
 - 6.2. **White ONLY.**

133A Solvent borne gloss paint

Description: exterior- existing painted timber up to 10 years

1. Manufacturer: Sandtex Trade from Crown Paints
 - 1.1. Product reference: Sandtex Trade Flexigloss X-tra
2. Surfaces: Timber as identified
 - 2.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-790 as appropriate
3. Initial coats: Sandtex Trade Flexible Primer Undercoat to bare, filled areas
 - 3.1. Number of coats: ONE
4. Undercoats: Sandtex Trade Flexible Primer Undercoat- bring forward spot primed areas and, when dry, apply overall
 - 4.1. Number of coats: ONE+ONE
5. Finishing coats: Sandtex Trade Flexigloss X-tra
 - 5.1. Number of coats: TWO

133B Solvent borne gloss paint

1. Description: Exterior- existing painted PVC-U
2. Manufacturer: Sandtex Trade from Crown Paints
 - 2.1. Product reference: Sandtex Trade Flexigloss X-tra
3. Surfaces: PVC-U as identified
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-711A as appropriate
4. Initial coats: Crown Trade PX3 All Purpose Primer (solvent borne) or Crown Trade PX4 All Purpose Primer to all bare areas, then bring forward primed areas with Sandtex Trade Flexible Primer Undercoat
 - 4.1. Number of coats: ONE & ONE
5. Undercoats: Sandtex Trade Flexible Primer Undercoat
 - 5.1. Number of coats: ONE
6. Finishing coats: Sandtex Trade Flexigloss X-tra
 - 6.1. Number of coats: TWO

133C Solvent borne gloss paint

1. Description: Exterior- existing painted ferrous/non-ferrous metal **up to 10 years**
2. Manufacturer: Sandtex Trade from Crown Paints
 - 2.1. Product reference: Sandtex Trade Metalgloss X-tra
3. Surfaces: Ferrous & non-ferrous metal as identified
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-740A as appropriate
4. Initial coats: Sandtex Trade Rusting Inhibiting Primer Undercoat spot prime to bare, or damaged pre-primed, metal. Bring forward spot primed areas with Sandtex Trade Rusting Inhibiting Primer Undercoat
 - 4.1. Number of coats: ONE+ONE
5. Undercoats: Sandtex Trade Rusting Inhibiting Primer Undercoat
 - 5.1. Number of coats: ONE
6. Finishing coats: Sandtex Trade Metalgloss X-tra

6.1. Number of coats: TWO

133D Solvent borne gloss paint

1. **Description:** Exterior- existing painted PVC-U- **up to 10 years**
2. **Manufacturer:** Sandtex Trade from Crown Paints
 - 2.1. **Product reference:** Sandtex Trade Metalgloss X-tra
3. **Surfaces:** PVC-U as identified
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-711A as appropriate
4. **Initial coats:** Crown Trade PX3 All Purpose Primer (solvent borne) or Crown Trade PX4 All Purpose Primer to all bare areas, then bring forward primed areas with Sandtex Trade Rusting Inhibiting Primer Undercoat
 - 4.1. **Number of coats:** ONE & ONE
5. **Undercoats:** Sandtex Trade Rusting Inhibiting Primer Undercoat
 - 5.1. **Number of coats:** ONE
6. **Finishing coats:** Sandtex Trade Metalgloss X-tra
 - 6.1. **Number of coats:** TWO

133E Solvent borne gloss paint

1. **Description:** exterior- existing painted timber **up to 6 years**
2. **Manufacturer:** Crown Trade from Crown Paints
 - 2.1. **Product reference:** Crown Trade Stronghold Exterior Gloss
3. **Surfaces:** Timber as identified
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-790 as appropriate
4. **Initial coats:** Crown Trade Stronghold Exterior Primer Undercoat bare, filled areas
 - 4.1. **Number of coats:** ONE
5. **Undercoats:** Crown Trade Stronghold Exterior Primer Undercoat- bring forward spot primed areas and, when dry, apply overall
 - 5.1. **Number of coats:** ONE
6. **Finishing coats:** Crown Trade Stronghold Exterior Gloss
 - 6.1. **Number of coats:** TWO

133F Solvent borne gloss paint

1. **Description:** Exterior- existing painted ferrous/non-ferrous metal **up to 6 years**
2. **Manufacturer:** Crown Trade from Crown Paints
 - 2.1. **Product reference:** Crown Trade Stronghold Exterior Gloss
3. **Surfaces:** Ferrous & non-ferrous metal as identified
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-740A as appropriate
4. **Initial coats:** Crown Trade Rusting Universal Metal Primer spot prime to bare, or damaged pre-primed, metal. Bring forward spot primed areas with Crown Trade Stronghold Exterior Primer Undercoat
 - 4.1. **Number of coats:** ONE+ONE
5. **Undercoats:** Crown Trade Stronghold Exterior Primer Undercoat
 - 5.1. **Number of coats:** ONE
6. **Finishing coats:** Crown Trade Stronghold Exterior Gloss
 - 6.1. **Number of coats:** TWO

133G Solvent borne gloss paint

1. **Description:** Exterior- existing painted PVC-U
2. **Manufacturer:** Crown Trade from Crown Paints
 - 2.1. **Product reference:** Crown Trade Stronghold Exterior Gloss
3. **Surfaces:** PVC-U as identified
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-711A as appropriate
4. **Initial coats:** Crown Trade PX3 All Purpose Primer (solvent borne) or Crown Trade PX4 All Purpose Primer to all bare areas, then bring forward primed areas with Crown Trade Stronghold Exterior Primer Undercoat
 - 4.1. **Number of coats:** ONE & ONE
5. **Undercoats:** Crown Trade Stronghold Exterior Primer Undercoat
 - 5.1. **Number of coats:** ONE
6. **Finishing coats:** Crown Trade Stronghold Exterior Gloss
 - 6.1. **Number of coats:** TWO

133H Hybrid water borne gloss paint

1. **Description:** exterior- existing painted timber
2. **Manufacturer:** Crown Trade from Crown Paints
 - 2.1. **Product reference:** Crown Trade Fastflow Quick Dry Gloss
3. **Surfaces:** Timber as identified
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-790 as appropriate
4. **Initial coats:** Crown Trade Fastflow Quick Dry Primer Undercoat as primer to bare, filled areas
 - 4.1. **Number of coats:** ONE
5. **Undercoats:** Crown Trade Fastflow Quick Dry Primer Undercoat- bring forward spot primed areas and, when dry, apply overall
 - 5.1. **Number of coats:** ONE+ONE
6. **Finishing coats:** Crown Trade Fastflow Quick Dry Gloss
 - 6.1. **Number of coats:** TWO

133I Hybrid water borne gloss paint

1. **Description:** Exterior- existing painted ferrous/non-ferrous metal
2. **Manufacturer:** Crown Trade from Crown Paints
 - 2.1. **Product reference:** Crown Trade Fastflow Quick Dry Gloss
3. **Surfaces:** Ferrous & non-ferrous metal as identified
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-740A as appropriate
4. **Initial coats:** Crown Trade Protective Coatings High Build Rust Inhibiting Primer Undercoat spot prime to bare, or damaged pre-primed, metal. Bring forward spot primed areas with Crown Trade Fastflow Quick Dry Primer Undercoat
 - 4.1. **Number of coats:** ONE & ONE
5. **Undercoats:** Crown Trade Fastflow Quick Dry Primer Undercoat
 - 5.1. **Number of coats:** ONE
6. **Finishing coats:** Crown Trade Fastflow Quick Dry Gloss
 - 6.1. **Number of coats:** TWO

133J Hybrid water borne gloss paint

1. **Description:** Exterior- existing painted PVC-U
2. **Manufacturer:** Crown Trade from Crown Paints
 - 2.1. **Product reference:** Crown Trade Fastflow Quick Dry Gloss
3. **Surfaces:** PVC-U as identified
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-711A as appropriate
4. **Initial coats:** Crown Trade PX3 All Purpose Primer (solvent borne) or Crown Trade PX4 All Purpose Primer to all bare areas, then bring forward primed areas with Crown Trade Fastflow Quick Dry Primer Undercoat
 - 4.1. **Number of coats:** ONE & ONE
5. **Undercoats:** Crown Trade Fastflow Quick Dry Undercoat
 - 5.1. **Number of coats:** ONE
6. **Finishing coats:** Crown Trade Fastflow Quick Dry Gloss
 - 6.1. **Number of coats:** TWO
 - 6.2. **White ONLY.**

133K New build water borne gloss paint

1. **Description:** exterior- existing painted timber
2. **Manufacturer:** Crown Trade from Crown Paints
 - 2.1. **Product reference:** Crown Trade New Build Acrylic Gloss
3. **Surfaces:** Timber as identified
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-790 as appropriate
4. **Initial coats:** Crown Trade New Build Acrylic Primer Undercoat as primer to bare, filled areas
 - 4.1. **Number of coats:** ONE
5. **Undercoats:** Crown Trade New Build Acrylic Primer Undercoat- bring forward spot primed areas and, when dry, apply overall
 - 5.1. **Number of coats:** ONE+ONE
6. **Finishing coats:** Crown Trade New Build Acrylic Gloss
 - 6.1. **Number of coats:** TWO
 - 6.2. **White ONLY.**

133L New build water borne gloss paint

1. **Description:** Exterior- existing painted ferrous/non-ferrous metal
2. **Manufacturer:** Crown Trade from Crown Paints
 - 2.1. **Product reference:** Crown Trade New Build Acrylic Gloss
3. **Surfaces:** Ferrous & non-ferrous metal as identified
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-740A as appropriate
4. **Initial coats:** Crown Trade Universal Metal Primer spot prime to bare, or damaged pre-primed, metal. Bring forward spot primed areas with Crown Trade New Build Acrylic Primer Undercoat
 - 4.1. **Number of coats:** ONE+ONE
5. **Undercoats:** Crown Trade New Build Primer Undercoat
 - 5.1. **Number of coats:** ONE
6. **Finishing coats:** Crown Trade New Build Acrylic Gloss
 - 6.1. **Number of coats:** TWO
 - 6.2. **White ONLY.**

133M New build water borne gloss paint

1. **Description:** Exterior- existing painted PVC-U
2. **Manufacturer:** Crown Trade from Crown Paints
 - 2.1. **Product reference:** Crown Trade New Build Acrylic Gloss
3. **Surfaces:** PVC-U as identified
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-711A as appropriate
4. **Initial coats:** Crown Trade PX3 All Purpose Primer (solvent borne) or Crown Trade PX4 All Purpose Primer to all bare areas, then bring forward primed areas with Crown Trade New Build Acrylic Primer Undercoat
 - 4.1. **Number of coats:** ONE & ONE
5. **Undercoats:** Crown Trade New Build Acrylic Primer Undercoat
 - 5.1. **Number of coats:** ONE
6. **Finishing coats:** Crown Trade New Build Acrylic Gloss
 - 6.1. **Number of coats:** TWO
 - 6.2. **White ONLY**

133N Solvent borne gloss paint

1. **Description:** exterior- existing painted timber
2. **Manufacturer:** Crown Trade from Crown Paints
 - 2.1. **Product reference:** Crown Trade Full Gloss
3. **Surfaces:** Timber as identified
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-790 as appropriate
4. **Initial coats:** Crown Trade Wood Primer to bare, filled areas
 - 4.1. **Number of coats:** ONE
5. **Undercoats:** Crown Trade Full Undercoat- bring forward spot primed areas and, when dry, apply overall
 - 5.1. **Number of coats:** ONE+ONE
6. **Finishing coats:** Crown Trade Full Gloss
 - 6.1. **Number of coats:** TWO

133O Solvent borne gloss paint

1. Description: Exterior- existing painted ferrous/non-ferrous metal
2. Manufacturer: Crown Trade from Crown Paints
 - 2.1. Product reference: Crown Trade Full Gloss
3. Surfaces: Ferrous & non-ferrous metal as identified
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-740A as appropriate
4. Initial coats: Crown Trade Universal Metal Primer spot prime to bare, or damaged pre-primed, metal. Bring forward spot primed areas with Crown Trade Full Undercoat
 - 4.1. Number of coats: ONE+ONE
5. Undercoats: Crown Trade Full Undercoat
 - 5.1. Number of coats: ONE
6. Finishing coats: Crown Trade Full Gloss
 - 6.1. Number of coats: TWO

133P Solvent borne gloss paint

1. Description: Exterior- existing painted PVC-U
2. Manufacturer: Crown Trade from Crown Paints
 - 2.1. Product reference: Crown Trade Full Gloss
3. Surfaces: PVC-U as identified
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-711A as appropriate
4. Initial coats: Crown Trade PX3 All Purpose Primer (solvent borne) or Crown Trade PX4 All Purpose Primer to all bare areas, then bring forward primed areas with Crown Trade Full Undercoat
 - 4.1. Number of coats: ONE & ONE
5. Undercoats: Crown Trade Full Undercoat
 - 5.1. Number of coats: ONE
6. Finishing coats: Crown Trade Full Gloss
 - 6.1. Number of coats: TWO

133Q Next generation solvent borne gloss paint

1. Description: exterior- existing painted timber
2. Manufacturer: Crown Trade from Crown Paints
 - 2.1. Product reference: Crown Trade Next Generation Plus Gloss
3. Surfaces: Timber as identified
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-790 as appropriate
4. Initial coats: Crown Trade Wood Primer to bare, filled areas
 - 4.1. Number of coats: ONE
5. Undercoats: Crown Trade Next Generation Plus Undercoat- bring forward spot primed areas and, when dry, apply overall
 - 5.1. Number of coats: ONE+ONE
6. Finishing coats: Crown Trade Next Generation Plus Gloss
 - 6.1. Number of coats: TWO
 - 6.2. White ONLY.

133R Next generation solvent borne gloss paint

1. **Description:** Exterior- existing painted ferrous/non-ferrous metal
2. **Manufacturer:** Crown Trade from Crown Paints
 - 2.1. **Product reference:** Crown Trade Next Generation Plus Gloss
3. **Surfaces:** Ferrous & non-ferrous metal as identified
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-740A as appropriate
4. **Initial coats:** Crown Trade Universal Metal Primer spot prime to bare, or damaged pre-primed, metal. Bring forward spot primed areas with Crown Trade Next Generation Plus Undercoat
 - 4.1. **Number of coats:** ONE+ONE
5. **Undercoats:** Crown Trade Next Generation Plus Undercoat
 - 5.1. **Number of coats:** ONE
6. **Finishing coats:** Crown Trade Full Gloss
 - 6.1. **Number of coats:** TWO
 - 6.1.1. White ONLY.

133S Next generation solvent borne gloss paint

1. **Description:** Exterior- existing painted PVC-U
2. **Manufacturer:** Crown Trade from Crown Paints
 - 2.1. **Product reference:** Crown Trade Next Generation Plus Gloss
3. **Surfaces:** PVC-U as identified
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-711A as appropriate
4. **Initial coats:** Crown Trade PX3 All Purpose Primer (solvent borne) or Crown Trade PX4 All Purpose Primer to all bare areas, then bring forward primed areas with Crown Trade Next Generation Plus Undercoat
 - 4.1. **Number of coats:** ONE & ONE
5. **Undercoats:** Crown Trade Next Generation Plus Undercoat
 - 5.1. **Number of coats:** ONE
6. **Finishing coats:** Crown Trade Next Generation Plus Gloss
 - 6.1. **Number of coats:** TWO
 - 6.2. White ONLY.

150A Hybrid water borne satin paint

Description: Interior- new or pre-primed timber/mdf

1. Manufacturer: Crown Trade from Crown Paints
 - 1.1. Product reference: Crown Trade Fastflow Quick Dry Satin
2. Surfaces: New timber/MDF as identified
 - 2.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-770 as appropriate
3. Initial coats: Crown Trade Fastflow Quick Dry Primer Undercoat
 - 3.1. Number of coats: ONE
4. Finishing coats: Crown Trade Fastflow Quick Dry Satin
 - 4.1. Number of coats: TWO

150B Hybrid water borne satin paint

1. Description: Interior- new or pre-primed ferrous/non-ferrous metal- excluding new galvanised
2. Manufacturer: Crown Trade from Crown Paints
 - 2.1. Product reference: Crown Trade Fastflow Quick Dry Satin
3. Surfaces: New ferrous & non-ferrous metal, excluding new galvanised
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-740A as appropriate
4. Initial coats: Crown Trade Protective Coatings High Build Rust Inhibiting Primer Undercoat
 - 4.1. Number of coats: ONE
5. Undercoats: Crown Trade Fastflow Quick Dry Primer Undercoat
 - 5.1. Number of coats: ONE
6. Finishing coats: Crown Trade Fastflow Quick Dry Satin
 - 6.1. Number of coats: TWO

150C Hybrid water borne satin paint

1. Description: Interior- new galvanised
2. Manufacturer: Crown Trade from Crown Paints
 - 2.1. Product reference: Crown Trade Fastflow Quick Dry Satin
3. Surfaces: New galvanised
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-740A as appropriate
4. Initial coats: Pre-treat all cleaned bright galvanising with Crown Trade Protective Coatings T-Wash (as manufacturer's instructions) then prime with Crown Trade Protective Coatings High Build Rust Inhibiting Primer Undercoat
 - 4.1. Number of coats: ONE & ONE
5. Undercoats: Crown Trade Fastflow Quick Dry Primer Undercoat
 - 5.1. Number of coats: ONE
6. Finishing coats: Crown Trade Fastflow Quick Dry Satin
 - 6.1. Number of coats: TWO

150D Hybrid water borne satin paint

1. Description: Interior new & unpainted - PVC-U
2. Manufacturer: Crown Trade from Crown Paints
 - 2.1. Product reference: Crown Trade Fastflow Quick Dry Satin
3. Surfaces: PVC-U as identified
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-711A as appropriate
4. Initial coats: Crown Trade PX3 All Purpose Primer (solvent borne) or Crown Trade PX4 All Purpose Primer (water borne) to bare surfaces
 - 4.1. Number of coats: ONE
5. Undercoats: Crown Trade Fastflow Quick Dry Primer Undercoat
 - 5.1. Number of coats: ONE
6. Finishing coats: Crown Trade Fastflow Quick Dry Satin
 - 6.1. Number of coats: TWO

150E Hybrid water borne eggshell paint

1. Description: Interior- new or pre-primed timber/mdf
2. Manufacturer: Crown Trade from Crown Paints
 - 2.1. Product reference: Crown Trade Fastflow Quick Dry Eggshell
3. Surfaces: New timber/MDF as identified
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-770 as appropriate
4. Initial coats: Crown Trade Fastflow Quick Dry Primer Undercoat
 - 4.1. Number of coats: ONE
5. Finishing coats: Crown Trade Fastflow Quick Dry Eggshell
 - 5.1. Number of coats: TWO

150F Hybrid water borne eggshell paint

1. Description: Interior- new or pre-primed ferrous/non-ferrous metal- excluding new galvanised
2. Manufacturer: Crown Trade from Crown Paints
 - 2.1. Product reference: Crown Trade Fastflow Quick Dry Eggshell
3. Surfaces: New ferrous & non-ferrous metal, excluding new galvanised
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-740A as appropriate
4. Initial coats: Crown Trade Protective Coatings High Build Rust Inhibiting Primer Undercoat
 - 4.1. Number of coats: ONE
5. Undercoats: Crown Trade Fastflow Quick Dry Primer Undercoat
 - 5.1. Number of coats: ONE
6. Finishing coats: Crown Trade Fastflow Quick Dry Eggshell
 - 6.1. Number of coats: TWO

150G Hybrid water borne eggshell paint

1. **Description:** Interior- new galvanised
2. **Manufacturer:** Crown Trade from Crown Paints
 - 2.1. **Product reference:** Crown Trade Fastflow Quick Dry Eggshell
3. **Surfaces:** New galvanised
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-740A as appropriate
 - 3.1.1. affect the adhesion of the materials to be applied. Refer clauses 400-740A as appropriate.
4. **Initial coats:** Pre-treat all cleaned bright galvanising with Crown Trade Protective Coatings T-Wash (as manufacturer's instructions) then prime with Crown Trade Protective Coatings High Build Rust Inhibiting Primer Undercoat
 - 4.1. **Number of coats:** ONE & ONE
5. **Undercoats:** Crown Trade Fastflow Quick Dry Primer Undercoat
 - 5.1. **Number of coats:** ONE
6. **Finishing coats:** Crown Trade Fastflow Quick Dry Eggshell
 - 6.1. **Number of coats:** TWO

150H Hybrid water borne eggshell paint

1. **Description:** Interior new & unpainted - PVC-U
2. **Manufacturer:** Crown Trade from Crown Paints
 - 2.1. **Product reference:** Crown Trade Fastflow Quick Dry Eggshell
3. **Surfaces:** PVC-U as identified
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-711A as appropriate
4. **Initial coats:** Crown Trade PX3 All Purpose Primer (solvent borne) or Crown Trade PX4 All Purpose Primer (water borne) to bare surfaces
 - 4.1. **Number of coats:** ONE
5. **Undercoats:** Crown Trade Fastflow Quick Dry Primer Undercoat
 - 5.1. **Number of coats:** ONE
6. **Finishing coats:** Crown Trade Fastflow Quick Dry Eggshell
 - 6.1. **Number of coats:** TWO

150I Water borne satin paint

1. **Description:** Interior- new or pre-primed timber/mdf
2. **Manufacturer:** Crown Trade from Crown Paints
 - 2.1. **Product reference:** Crown Trade Acrylic Satin
3. **Surfaces:** New timber/MDF as identified
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-770 as appropriate
4. **Initial coats:** Crown Trade New Build Acrylic Primer Undercoat
 - 4.1. **Number of coats:** ONE
5. **Finishing coats:** Crown Trade Acrylic Satin
 - 5.1. **Number of coats:** TWO
 - 5.2. **White ONLY.**

150J Water borne satin paint

1. **Description:** Interior- new or pre-primed ferrous/non-ferrous metal- excluding new galvanised
2. **Manufacturer:** Crown Trade from Crown Paints
 - 2.1. **Product reference:** Crown Trade Acrylic Satin
3. **Surfaces:** New ferrous & non-ferrous metal, excluding new galvanised
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-740A as appropriate
4. **Initial coats:** Crown Trade Universal Metal Primer
 - 4.1. **Number of coats:** ONE
5. **Undercoats:** Crown Trade New Build Acrylic Primer Undercoat
 - 5.1. **Number of coats:** ONE
6. **Finishing coats:** Crown Trade Acrylic Satin
 - 6.1. **Number of coats:** TWO
 - 6.2. **White ONLY.**

150K Water borne satin paint

1. **Description:** Interior- new galvanised
2. **Manufacturer:** Crown Trade from Crown Paints
 - 2.1. **Product reference:** Crown Trade Acrylic Satin
3. **Surfaces:** New galvanised
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-740A as appropriate
4. **Initial coats:** Pre-treat all cleaned bright galvanising with Crown Trade Protective Coatings T-Wash (as manufacturer's instructions) then prime with Crown Trade Universal Metal Primer
 - 4.1. **Number of coats:** ONE & ONE
5. **Undercoats:** Crown Trade New Build Acrylic Primer Undercoat
 - 5.1. **Number of coats:** ONE
6. **Finishing coats:** Crown Trade Acrylic Satin
 - 6.1. **Number of coats:** TWO
 - 6.2. **White ONLY.**

150L Water borne satin paint

1. **Description:** Interior new & unpainted - PVC-U
2. **Manufacturer:** Crown Trade from Crown Paints
 - 2.1. **Product reference:** Crown Trade Acrylic Satin Finish
3. **Surfaces:** PVC-U as identified
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-711A as appropriate
4. **Initial coats:** Crown Trade PX3 All Purpose Primer (solvent borne) or Crown Trade PX4 All Purpose Primer (water borne) to bare surfaces
 - 4.1. **Number of coats:** ONE
5. **Undercoats:** Crown Trade New Build Acrylic Primer Undercoat
 - 5.1. **Number of coats:** ONE
6. **Finishing coats:** Crown Trade Acrylic Satin Finish
 - 6.1. **Number of coats:** TWO
 - 6.2. **White ONLY.**

150M Solvent borne satin paint

1. Description: Interior- new or pre-primed timber/mdf
2. Manufacturer: Crown Trade from Crown Paints
 - 2.1. Product reference: Crown Trade Satin Finish
3. Surfaces: New timber/MDF as identified
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-770 as appropriate
4. Initial coats: Crown Trade Wood Primer
 - 4.1. Number of coats: ONE
5. Undercoats: Crown Trade Full Undercoat.
 - 5.1. Number of coats: ONE
6. Finishing coats: Crown Trade Satin Finish
 - 6.1. Number of coats: TWO

150N Solvent borne satin paint

1. Description: Interior- new or pre-primed ferrous/non-ferrous metal- excluding new galvanised
2. Manufacturer: Crown Trade from Crown Paints
 - 2.1. Product reference: Crown Trade Satin Finish
3. Surfaces: New ferrous & non-ferrous metal, excluding new galvanised
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-740A as appropriate
4. Initial coats: Crown Trade Universal Metal Primer
 - 4.1. Number of coats: ONE
5. Undercoats: Crown Trade Full Undercoat
 - 5.1. Number of coats: ONE
6. Finishing coats: Crown Trade Satin Finish
 - 6.1. Number of coats: TWO

150O Solvent borne satin paint

1. Description: Interior- new galvanised
2. Manufacturer: Crown Trade from Crown Paints
 - 2.1. Product reference: Crown Trade Satin Finish
3. Surfaces: New galvanised
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-740A as appropriate
4. Initial coats: Pre-treat all cleaned bright galvanising with Crown Trade Protective Coatings T-Wash (as manufacturer's instructions) then prime with Crown Trade Universal Metal Primer
 - 4.1. Number of coats: ONE & ONE
5. Undercoats: Crown Trade Full Undercoat
 - 5.1. Number of coats: ONE
6. Finishing coats: Crown Trade Satin Finish
 - 6.1. Number of coats: TWO

150P Solvent borne satin paint

1. **Description:** Interior new & unpainted - PVC-U
2. **Manufacturer:** Crown Trade from Crown Paints
 - 2.1. **Product reference:** Crown Trade Satin Finish
3. **Surfaces:** PVC-U as identified
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-711A as appropriate
4. **Initial coats:** Crown Trade PX3 All Purpose Primer (solvent borne) or Crown Trade PX4 All Purpose Primer (water borne) to bare surfaces
 - 4.1. **Number of coats:** ONE
5. **Undercoats:** Crown Trade Full Undercoat
 - 5.1. **Number of coats:** ONE
6. **Finishing coats:** Crown Trade Satin Finish
 - 6.1. **Number of coats:** TWO

150Q Solvent borne eggshell paint

1. **Description:** Interior- new or pre-primed timber/mdf
2. **Manufacturer:** Crown Trade from Crown Paints
 - 2.1. **Product reference:** Crown Trade Eggshell
3. **Surfaces:** New timber/MDF as identified
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-770 as appropriate
4. **Initial coats:** Crown Trade Wood Primer
 - 4.1. **Number of coats:** ONE
5. **Undercoats:** Crown Trade Full Undercoat.
 - 5.1. **Number of coats:** ONE
6. **Finishing coats:** Crown Trade Eggshell
 - 6.1. **Number of coats:** ONE

150R Solvent borne eggshell paint

1. **Description:** Interior- new or pre-primed ferrous/non-ferrous metal- excluding new galvanised
2. **Manufacturer:** Crown Trade from Crown Paints
 - 2.1. **Product reference:** Crown Trade Eggshell
3. **Surfaces:** New ferrous & non-ferrous metal, excluding new galvanised
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-740A as appropriate
4. **Initial coats:** Crown Trade Universal Metal Primer
 - 4.1. **Number of coats:** ONE
5. **Undercoats:** Crown Trade Full Undercoat
 - 5.1. **Number of coats:** ONE
6. **Finishing coats:** Crown Trade Eggshell
 - 6.1. **Number of coats:** ONE

150S Solvent borne eggshell paint

1. **Description:** Interior- new galvanised
2. **Manufacturer:** Crown Trade from Crown Paints
 - 2.1. **Product reference:** Crown Trade Eggshell
3. **Surfaces:** New galvanised
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-740A as appropriate
4. **Initial coats:** Pre-treat all cleaned bright galvanising with Crown Trade Protective Coatings T-Wash (as manufacturer's instructions) then prime with Crown Trade Universal Metal Primer
 - 4.1. **Number of coats:** ONE & ONE
5. **Undercoats:** Crown Trade Undercoat
 - 5.1. **Number of coats:** ONE
6. **Finishing coats:** Crown Trade Eggshell
 - 6.1. **Number of coats:** ONE

150T Solvent borne eggshell paint

1. **Description:** Interior new & unpainted - PVC-U
2. **Manufacturer:** Crown Trade from Crown Paints
 - 2.1. **Product reference:** Crown Trade Eggshell
3. **Surfaces:** PVC-U as identified
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-711A as appropriate
4. **Initial coats:** Crown Trade PX3 All Purpose Primer (solvent borne) or Crown Trade PX4 All Purpose Primer (water borne) to bare surfaces
 - 4.1. **Number of coats:** ONE
5. **Undercoats:** Crown Trade Full Undercoat
 - 5.1. **Number of coats:** ONE
6. **Finishing coats:** Crown Trade Eggshell
 - 6.1. **Number of coats:** ONE

151A Hybrid water borne satin paint

Description: interior- existing painted timber/mdf

1. Manufacturer: Crown Trade from Crown Paints
 - 1.1. Product reference: Crown Trade Fastflow Quick Dry Satin
2. Surfaces: Timber/MDF as identified
 - 2.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-770 as appropriate
3. Initial coats: Crown Trade Fastflow Quick Dry Primer Undercoat as primer to bare, filled areas
 - 3.1. Number of coats: ONE
4. Undercoats: Crown Trade Fastflow Quick Dry Primer Undercoat- bring forward spot primed areas and, when dry, apply overall
 - 4.1. Number of coats: ONE+ONE
5. Finishing coats: Crown Trade Fastflow Quick Dry Satin
 - 5.1. Number of coats: TWO

151B Hybrid water borne satin paint

1. Description: Interior- existing painted ferrous/non-ferrous metal
2. Manufacturer: Crown Trade from Crown Paints
 - 2.1. Product reference: Crown Trade Fastflow Quick Dry Satin
3. Surfaces: Ferrous & non-ferrous metal as identified
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-740A as appropriate
4. Initial coats: Crown Trade Protective Coatings High Build Rust Inhibiting Primer Undercoat spot prime to bare, or damaged pre-primed, metal. Bring forward spot primed areas with Crown Trade Fastflow Quick Dry Primer Undercoat
 - 4.1. Number of coats: ONE+ONE
5. Undercoats: Crown Trade Fastflow Quick Dry Primer Undercoat
 - 5.1. Number of coats: ONE
6. Finishing coats: Crown Trade Fastflow Quick Dry Satin
 - 6.1. Number of coats: TWO

151C Hybrid water borne satin paint

1. Description: Interior existing painted PVC-U
2. Manufacturer: Crown Trade from Crown Paints
 - 2.1. Product reference: Crown Trade Fastflow Quick Dry Satin
3. Surfaces: PVC-U as identified
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-711A as appropriate
4. Initial coats: Crown Trade PX3 All Purpose Primer (solvent borne) or Crown Trade PX4 All Purpose Primer to all bare areas, then bring forward primed areas with Crown Trade Fastflow Quick Dry Primer Undercoat
 - 4.1. Number of coats: ONE & ONE
5. Undercoats: Crown Trade Fastflow Quick Dry Primer Undercoat
 - 5.1. Number of coats: ONE
6. Finishing coats: Crown Trade Fastflow Quick Dry Satin

6.1. Number of coats: TWO

151D Hybrid water borne eggshell paint

1. Description: interior- existing painted timber/mdf
2. Manufacturer: Crown Trade from Crown Paints
 - 2.1. Product reference: Crown Trade Fastflow Quick Dry Eggshell
3. Surfaces: Timber/MDF as identified
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-770 as appropriate
4. Initial coats: Crown Trade Fastflow Quick Dry Primer Undercoat as primer to bare, filled areas
 - 4.1. Number of coats: ONE
5. Undercoats: Crown Trade Fastflow Quick Dry Primer Undercoat- bring forward spot primed areas and, when dry, apply overall
 - 5.1. Number of coats: ONE+ONE
6. Finishing coats: Crown Trade Fastflow Quick Dry Eggshell
 - 6.1. Number of coats: TWO

151E Hybrid water borne eggshell paint

1. Description: Interior- existing painted ferrous/non-ferrous metal
2. Manufacturer: Crown Trade from Crown Paints
 - 2.1. Product reference: Crown Trade Fastflow Quick Dry Eggshell
3. Surfaces: Ferrous & non-ferrous metal as identified
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-740A as appropriate
4. Initial coats: Crown Trade Protective Coatings High Build Rust Inhibiting Primer Undercoat spot prime to bare, or damaged pre-primed, metal. Bring forward spot primed areas with Crown Trade Fastflow Quick Dry Primer Undercoat
 - 4.1. Number of coats: ONE+ONE
5. Undercoats: Crown Trade Fastflow Quick Dry Primer Undercoat
 - 5.1. Number of coats: ONE
6. Finishing coats: Crown Trade Fastflow Quick Dry Eggshell
 - 6.1. Number of coats: TWO

151F Hybrid water borne eggshell paint

1. Description: Interior existing painted PVC-U
2. Manufacturer: Crown Trade from Crown Paints
 - 2.1. Product reference: Crown Trade Fastflow Quick Dry Eggshell
3. Surfaces: PVC-U as identified
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-711A as appropriate
4. Initial coats: Crown Trade PX3 All Purpose Primer (solvent borne) or Crown Trade PX4 All Purpose Primer to all bare areas, then bring forward primed areas with Crown Trade Fastflow Quick Dry Primer Undercoat
 - 4.1. Number of coats: ONE & ONE
5. Undercoats: Crown Trade Fastflow Quick Dry Primer Undercoat
 - 5.1. Number of coats: ONE
6. Finishing coats: Crown Trade Fastflow Quick Dry Eggshell
 - 6.1. Number of coats: TWO

151G Water borne satin paint

1. **Description:** interior- existing painted timber/mdf
2. **Manufacturer:** Crown Trade from Crown Paints
 - 2.1. **Product reference:** Crown Trade Acrylic Satin
3. **Surfaces:** Timber/MDF as identified
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-770 as appropriate
4. **Initial coats:** Crown Trade New Build Acrylic Primer Undercoat as primer to bare, filled areas
 - 4.1. **Number of coats:** ONE
5. **Undercoats:** Crown Trade New Build Acrylic Primer Undercoat- bring forward spot primed areas and, when dry, apply overall
 - 5.1. **Number of coats:** ONE+ONE
6. **Finishing coats:** Crown Trade Acrylic Satin
 - 6.1. **Number of coats:** TWO
 - 6.2. **White ONLY.**

151H Water borne satin paint

1. **Description:** Interior- existing painted ferrous/non-ferrous metal
2. **Manufacturer:** Crown Trade from Crown Paints
 - 2.1. **Product reference:** Crown Trade Acrylic Satin.
3. **Surfaces:** Ferrous & non-ferrous metal as identified
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-740A as appropriate
4. **Initial coats:** Crown Trade Universal Metal Primer spot prime to bare, or damaged pre-primed, metal. Bring forward spot primed areas with Crown Trade New Build Acrylic Primer Undercoat
 - 4.1. **Number of coats:** ONE+ONE
5. **Undercoats:** Crown Trade New Build Acrylic Primer Undercoat
 - 5.1. **Number of coats:** ONE
6. **Finishing coats:** Crown Trade Acrylic Satin.
 - 6.1. **Number of coats:** TWO
 - 6.2. **White ONLY.**

151I Water borne satin paint

1. Description: Interior existing painted PVC-U
2. Manufacturer: Crown Trade from Crown Paints
 - 2.1. Product reference: Crown Trade Acrylic Satin
3. Surfaces: PVC-U as identified
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-711A as appropriate
4. Initial coats: Crown Trade PX3 All Purpose Primer (solvent borne) or Crown Trade PX4 All Purpose Primer to all bare areas, then bring forward primed areas with Crown Trade New Build Acrylic Primer Undercoat
 - 4.1. Number of coats: ONE & ONE
5. Undercoats: Crown Trade New Build Acrylic Primer Undercoat
 - 5.1. Number of coats: ONE
6. Finishing coats: Crown Trade Acrylic Satin
 - 6.1. Number of coats: TWO
 - 6.2. White ONLY.

151J Solvent borne satin paint

1. Description: interior- existing painted timber/mdf
2. Manufacturer: Crown Trade from Crown Paints
 - 2.1. Product reference: Crown Trade Satin Finish
3. Surfaces: Timber/MDF as identified
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-770 as appropriate
4. Initial coats: Crown Trade Wood Primer to bare, filled areas. Bring forward spot primed areas with Crown Trade Eggshell
 - 4.1. Number of coats: ONE
5. Undercoats: Crown Trade Full Undercoat- bring forward spot primed areas and, when dry, apply overall
 - 5.1. Number of coats: ONE+ONE
6. Finishing coats: Crown Trade Satin Finish
 - 6.1. Number of coats: TWO

151K Solvent borne satin paint

1. Description: Interior- existing painted ferrous/non-ferrous metal
2. Manufacturer: Crown Trade from Crown Paints
 - 2.1. Product reference: Crown Trade Satin Finish
3. Surfaces: Ferrous & non-ferrous metal as identified
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-740A as appropriate
4. Initial coats: Crown Trade Universal Metal Primer spot prime to bare, or damaged pre-primed, metal. Bring forward spot primed areas with Crown Trade Full Undercoat
 - 4.1. Number of coats: ONE+ONE
5. Undercoats: Crown Trade Full Undercoat
 - 5.1. Number of coats: ONE
6. Finishing coats: Crown Trade Satin Finish
 - 6.1. Number of coats: TWO

151L Solvent borne satin paint

1. **Description:** Interior existing painted PVC-U
2. **Manufacturer:** Crown Trade from Crown Paints
 - 2.1. **Product reference:** Crown Trade Satin Finish
3. **Surfaces:** PVC-U as identified
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-711A as appropriate
4. **Initial coats:** Crown Trade PX3 All Purpose Primer (solvent borne) or Crown Trade PX4 All Purpose Primer to all bare areas, then bring forward primed areas with Crown Trade Full Undercoat
 - 4.1. **Number of coats:** ONE & ONE
5. **Undercoats:** Crown Trade Full Undercoat
 - 5.1. **Number of coats:** ONE
6. **Finishing coats:** Crown Trade Satin Finish
 - 6.1. **Number of coats:** ONE

151M Solvent borne eggshell paint

1. **Description:** interior- existing painted timber/mdf
2. **Manufacturer:** Crown Trade from Crown Paints
 - 2.1. **Product reference:** Crown Trade Eggshell
3. **Surfaces:** Timber/MDF as identified
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-770 as appropriate
4. **Initial coats:** Crown Trade Wood Primer to bare, filled areas. Bring forward spot primed areas with Crown Trade Undercoat
 - 4.1. **Number of coats:** ONE+ONE
5. **Undercoats:** Crown Trade Full Undercoat
 - 5.1. **Number of coats:** ONE
6. **Finishing coats:** Crown Trade Eggshell
 - 6.1. **Number of coats:** ONE

151N Solvent borne eggshell paint

1. **Description:** Interior- existing painted ferrous/non-ferrous metal
2. **Manufacturer:** Crown Trade from Crown Paints
 - 2.1. **Product reference:** Crown Trade Eggshell
3. **Surfaces:** Ferrous & non-ferrous metal as identified
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-740A as appropriate
4. **Initial coats:** Crown Trade Universal Metal Primer spot prime to bare, or damaged pre-primed, metal. Bring forward spot primed areas with Crown Trade Full Undercoat
 - 4.1. **Number of coats:** ONE+ONE
5. **Undercoats:** Crown Trade Full Undercoat
 - 5.1. **Number of coats:** ONE
6. **Finishing coats:** Crown Trade Eggshell
 - 6.1. **Number of coats:** ONE

1510 Solvent borne eggshell paint

1. **Description:** Interior existing painted PVC-U
2. **Manufacturer:** Crown Trade from Crown Paints
 - 2.1. **Product reference:** Crown Trade Eggshell
3. **Surfaces:** PVC-U as identified
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-711A as appropriate
4. **Initial coats:** Crown Trade PX3 All Purpose Primer (solvent borne) or Crown Trade PX4 All Purpose Primer to all bare areas, then bring forward primed areas with Crown Trade Full Undercoat
 - 4.1. **Number of coats:** ONE & ONE
5. **Undercoats:** Crown Trade Full Undercoat
 - 5.1. **Number of coats:** ONE
6. **Finishing coats:** Crown Trade Eggshell
 - 6.1. **Number of coats:** ONE

152A Solvent borne eggshell paint

Description: Exterior- new or pre-primed timber- up to 10 years

1. Manufacturer: Sandtex Trade from Crown Paints
 - 1.1. Product reference: Sandtex Trade Eggshell X-tra
2. Surfaces: New timber as identified
 - 2.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-790 as appropriate
3. Initial coats: Sandtex Trade Flexible Primer Undercoat
 - 3.1. Number of coats: ONE
4. Finishing coats: Sandtex Trade Eggshell X-tra
 - 4.1. Number of coats: TWO

152B Solvent borne eggshell paint

1. Description: Exterior- new or pre-primed ferrous/non-ferrous metal- excluding new galvanised- **up to 10 years**
2. Manufacturer: Sandtex Trade from Crown Paints
 - 2.1. Product reference: Sandtex Trade Eggshell X-tra
3. Surfaces: New ferrous & non-ferrous metal, excluding new galvanised
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-740A as appropriate
4. Initial coats: Sandtex Trade Rust Inhibiting Primer Undercoat
 - 4.1. Number of coats: ONE
5. Finishing coats: Sandtex Trade Eggshell X-tra
 - 5.1. Number of coats: TWO

152C Solvent borne eggshell paint

1. Description: Exterior- new galvanised - **up to 10 years**
2. Manufacturer: Sandtex Trade from Crown Paints
 - 2.1. Product reference: Sandtex Trade Eggshell X-tra
3. Surfaces: New galvanised
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-740A as appropriate
4. Initial coats: Pre-treat all cleaned bright galvanising with Crown Trade Protective Coatings T-Wash (as manufacturer's instructions) then prime with Sandtex Trade Rust Inhibiting Primer Undercoat
 - 4.1. Number of coats: ONE & ONE
5. Finishing coats: Sandtex Trade Eggshell X-tra
 - 5.1. Number of coats: TWO

152D Solvent borne eggshell paint

1. **Description:** Exterior new & unpainted - PVC-U
2. **Manufacturer:** Sandtex Trade from Crown Paints
 - 2.1. **Product reference:** Sandtex Trade Eggshell X-tra
3. **Surfaces:** PVC-U as identified
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-711A as appropriate
4. **Initial coats:** Crown Trade PX3 All Purpose Primer (solvent borne) or Crown Trade PX4 All Purpose Primer (water borne) to bare surfaces
 - 4.1. **Number of coats:** ONE
5. **Undercoats:** Sandtex Trade Flexible Primer Undercoat
 - 5.1. **Number of coats:** ONE
6. **Finishing coats:** Sandtex Trade Eggshell X-tra
 - 6.1. **Number of coats:** TWO

152E Hybrid water borne satin paint

1. **Description:** Exterior- new or pre-primed timber
2. **Manufacturer:** Crown Trade from Crown Paints
 - 2.1. **Product reference:** Crown Trade Fastflow Quick Dry Satin
3. **Surfaces:** New timber as identified
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-790 as appropriate
4. **Initial coats:** Crown Trade Fastflow Quick Dry Primer Undercoat
 - 4.1. **Number of coats:** ONE
5. **Finishing coats:** Crown Trade Fastflow Quick Dry Satin
 - 5.1. **Number of coats:** TWO

152F Hybrid water borne satin paint

1. **Description:** Exterior- new or pre-primed ferrous/non-ferrous metal- excluding new galvanised
2. **Manufacturer:** Crown Trade from Crown Paints
 - 2.1. **Product reference:** Crown Trade Fastflow Quick Dry Satin
3. **Surfaces:** New ferrous & non-ferrous metal, excluding new galvanised
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-740A as appropriate
4. **Initial coats:** Crown Trade Protective Coatings High Build Rust Inhibiting Primer Undercoat
 - 4.1. **Number of coats:** ONE
5. **Undercoats:** Crown Trade Fastflow Quick Dry Primer Undercoat
 - 5.1. **Number of coats:** ONE
6. **Finishing coats:** Crown Trade Fastflow Quick Dry Satin
 - 6.1. **Number of coats:** TWO

152G Hybrid water borne satin paint

1. Description: Exterior- new galvanised
2. Manufacturer: Crown Trade from Crown Paints
 - 2.1. Product reference: Crown Trade Fastflow Quick Dry Satin
3. Surfaces: New ferrous & non-ferrous metal, excluding new galvanised
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-740A as appropriate
4. Initial coats: Pre-treat all cleaned bright galvanising with Crown Trade Protective Coatings T-Wash (as manufacturer's instructions) then prime with Crown Trade Protective Coatings High Build Rust Inhibiting Primer Undercoat
 - 4.1. Number of coats: ONE+ONE
5. Undercoats: Crown Trade Fastflow Quick Dry Primer Undercoat
 - 5.1. Number of coats: ONE
6. Finishing coats: Crown Trade Fastflow Quick Dry Satin
 - 6.1. Number of coats: TWO

152H Hybrid water borne satin paint

1. Description: Exterior new & unpainted - PVC-U
2. Manufacturer: Crown Trade from Crown Paints
 - 2.1. Product reference: Crown Trade Fastflow Quick Dry Satin
3. Surfaces: PVC-U as identified
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-711A as appropriate
4. Initial coats: Crown Trade PX3 All Purpose Primer (solvent borne) or Crown Trade PX4 All Purpose Primer (water borne) to bare surfaces
 - 4.1. Number of coats: ONE
5. Undercoats: Crown Trade Fastflow Quick Dry Undercoat
 - 5.1. Number of coats: ONE
6. Finishing coats: Crown Trade Fastflow Quick Dry Satin
 - 6.1. Number of coats: TWO

152I Hybrid water borne eggshell paint

1. Description: Exterior- new or pre-primed timber
2. Manufacturer: Crown Trade from Crown Paints
 - 2.1. Product reference: Crown Trade Fastflow Quick Dry Eggshell
3. Surfaces: New timber as identified
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-790 as appropriate
4. Initial coats: Crown Trade Fastflow Quick Dry Primer Undercoat
 - 4.1. Number of coats: ONE
5. Finishing coats: Crown Trade Fastflow Quick Dry Eggshell
 - 5.1. Number of coats: TWO

152J Hybrid water borne satin paint

1. **Description:** Exterior- new or pre-primed ferrous/non-ferrous metal- excluding new galvanised
2. **Manufacturer:** Crown Trade from Crown Paints
 - 2.1. **Product reference:** Crown Trade Fastflow Quick Dry Satin
3. **Surfaces:** New ferrous & non-ferrous metal, excluding new galvanised
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-740A as appropriate
4. **Initial coats:** Crown Trade Protective Coatings High Build Rust Inhibiting Primer Undercoat
 - 4.1. **Number of coats:** ONE
5. **Undercoats:** Crown Trade Fastflow Quick Dry Primer Undercoat
 - 5.1. **Number of coats:** ONE
6. **Finishing coats:** Crown Trade Fastflow Quick Dry Satin
 - 6.1. **Number of coats:** TWO

152K Hybrid water borne eggshell paint

1. **Description:** Exterior- new galvanised
2. **Manufacturer:** Crown Trade from Crown Paints
 - 2.1. **Product reference:** Crown Trade Fastflow Quick Eggshell
3. **Surfaces:** New ferrous & non-ferrous metal, excluding new galvanised
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-740A as appropriate
4. **Initial coats:** Pre-treat all cleaned bright galvanising with Crown Trade Protective Coatings T-Wash (as manufacturer's instructions) then prime with Crown Trade Universal Metal Primer.
 - 4.1. **Number of coats:** ONE+ONE
5. **Undercoats:** Crown Trade Fastflow Quick Dry Primer Undercoat
 - 5.1. **Number of coats:** ONE
6. **Finishing coats:** Crown Trade Fastflow Quick Eggshell
 - 6.1. **Number of coats:** TWO

152L Hybrid water borne eggshell paint

1. **Description:** Exterior new & unpainted - PVC-U
2. **Manufacturer:** Crown Trade from Crown Paints
 - 2.1. **Product reference:** Crown Trade Fastflow Quick Dry Eggshell
3. **Surfaces:** PVC-U as identified
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-711A as appropriate
4. **Initial coats:** Crown Trade PX3 All Purpose Primer (solvent borne) or Crown Trade PX4 All Purpose Primer (water borne) to bare surfaces
 - 4.1. **Number of coats:** ONE
5. **Undercoats:** Crown Trade Fastflow Quick Dry Undercoat
 - 5.1. **Number of coats:** ONE
6. **Finishing coats:** Crown Trade Fastflow Quick Dry Eggshell
 - 6.1. **Number of coats:** TWO

152M Water borne satin paint

1. **Description:** Exterior- new or pre-primed timber
2. **Manufacturer:** Crown Trade from Crown Paints
 - 2.1. **Product reference:** Crown Trade Acrylic Satin
3. **Surfaces:** New timber as identified
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-790 as appropriate
4. **Initial coats:** Crown Trade New Build Acrylic Primer Undercoat
 - 4.1. **Number of coats:** ONE
5. **Finishing coats:** Crown Trade Acrylic Satin
 - 5.1. **Number of coats:** TWO
 - 5.2. **White ONLY.**

152N Water borne satin paint

1. **Description:** Exterior- new or pre-primed ferrous/non-ferrous metal- excluding new galvanised
2. **Manufacturer:** Crown Trade from Crown Paints
 - 2.1. **Product reference:** Crown Trade Acrylic Satin
3. **Surfaces:** New ferrous & non-ferrous metal, excluding new galvanised
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-740A as appropriate
4. **Initial coats:** Crown Trade Universal Metal Primer
 - 4.1. **Number of coats:** ONE
5. **Undercoats:** Crown Trade New Build Acrylic Primer Undercoat
 - 5.1. **Number of coats:** ONE
6. **Finishing coats:** Crown Trade Acrylic Satin
 - 6.1. **Number of coats:** TWO
 - 6.2. **White ONLY.**

152O Water borne satin paint

1. **Description:** Exterior- new galvanised
2. **Manufacturer:** Crown Trade from Crown Paints
 - 2.1. **Product reference:** Crown Trade Fastflow Quick Dry Satin
3. **Surfaces:** New ferrous & non-ferrous metal, excluding new galvanised
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-740A as appropriate
4. **Initial coats:** Pre-treat all cleaned bright galvanising with Crown Trade Protective Coatings T-Wash (as manufacturer's instructions) then prime with Crown Trade Universal Metal Primer.
 - 4.1. **Number of coats:** ONE+ONE
5. **Undercoats:** Crown Trade New Build Acrylic Primer Undercoat
 - 5.1. **Number of coats:** ONE
6. **Finishing coats:** Crown Trade Acrylic Satin
 - 6.1. **Number of coats:** TWO
 - 6.2. **White ONLY.**

152P Water borne satin paint

1. **Description:** Exterior new & unpainted - PVC-U
2. **Manufacturer:** Crown Trade from Crown Paints
 - 2.1. **Product reference:** Crown Trade Acrylic Satin
3. **Surfaces:** PVC-U as identified
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-711A as appropriate
4. **Initial coats:** Crown Trade PX3 All Purpose Primer (solvent borne) or Crown Trade PX4 All Purpose Primer (water borne) to bare surfaces
 - 4.1. **Number of coats:** ONE
5. **Undercoats:** Crown Trade New Build Acrylic Primer Undercoat
 - 5.1. **Number of coats:** ONE
6. **Finishing coats:** Crown Trade Acrylic Satin
 - 6.1. **Number of coats:** TWO.
 - 6.2. **White ONLY.**

153A Solvent borne eggshell paint

1. **Description:** exterior- existing painted timber up to 10 years
2. **Manufacturer:** Sandtex Trade from Crown Paints
 - 2.1. **Product reference:** Sandtex Trade Eggshell X-tra
3. **Surfaces:** Timber as identified
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-790 as appropriate
4. **Initial coats:** Sandtex Trade Flexible Primer Undercoat to bare, filled areas
 - 4.1. **Number of coats:** ONE
5. **Undercoats:** Sandtex Trade Flexible Primer Undercoat- bring forward spot primed areas and, when dry, apply overall
 - 5.1. **Number of coats:** ONE+ONE
6. **Finishing coats:** Sandtex Trade Eggshell X-tra
 - 6.1. **Number of coats:** TWO

153B Solvent borne eggshell paint

1. **Description:** Exterior- existing painted ferrous/non-ferrous metal **up to 10 years**
2. **Manufacturer:** Sandtex Trade from Crown Paints
 - 2.1. **Product reference:** Sandtex Trade Eggshell X-tra
3. **Surfaces:** Ferrous & non-ferrous metal as identified
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-740A as appropriate
4. **Initial coats:** Sandtex Trade Rusting Inhibiting Primer Undercoat spot prime to bare, or damaged pre-primed, metal. Bring forward spot primed areas with Sandtex Trade Rusting Inhibiting Primer Undercoat
 - 4.1. **Number of coats:** ONE+ONE
5. **Undercoats:** Sandtex Trade Rusting Inhibiting Primer Undercoat
 - 5.1. **Number of coats:** ONE
6. **Finishing coats:** Sandtex Trade Eggshell X-tra
 - 6.1. **Number of coats:** TWO

153C Solvent borne eggshell paint

1. **Description:** Exterior- existing painted PVC-U
2. **Manufacturer:** Sandtex Trade from Crown Paints
 - 2.1. **Product reference:** Sandtex Trade Eggshell X-tra
3. **Surfaces:** PVC-U as identified
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-711A as appropriate
4. **Initial coats:** Crown Trade PX3 All Purpose Primer (solvent borne) or Crown Trade PX4 All Purpose Primer to all bare areas, then bring forward primed areas with Sandtex Trade Rusting Inhibiting Primer Undercoat
 - 4.1. **Number of coats:** ONE & ONE
5. **Undercoats:** Sandtex Trade Rusting Inhibiting Primer Undercoat
 - 5.1. **Number of coats:** ONE
6. **Finishing coats:** Sandtex Trade Eggshell X-tra
 - 6.1. **Number of coats:** TWO

153D Hybrid water borne satin paint

Description: interior- existing painted timber

1. Manufacturer: Crown Trade from Crown Paints
 - 1.1. Product reference: Crown Trade Fastflow Quick Dry Satin
2. Surfaces: Timber/MDF as identified
 - 2.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-770 as appropriate
3. Initial coats: Crown Trade Fastflow Quick Dry Primer Undercoat as primer to bare, filled areas
 - 3.1. Number of coats: ONE
4. Undercoats: Crown Trade Fastflow Quick Dry Primer Undercoat- bring forward spot primed areas and, when dry, apply overall
 - 4.1. Number of coats: ONE+ONE
5. Finishing coats: Crown Trade Fastflow Quick Dry Satin
 - 5.1. Number of coats: TWO

153E Hybrid water borne satin paint

1. Description: Interior- existing painted ferrous/non-ferrous metal
2. Manufacturer: Crown Trade from Crown Paints
 - 2.1. Product reference: Crown Trade Fastflow Quick Dry Satin
3. Surfaces: Ferrous & non-ferrous metal as identified
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-740A as appropriate
4. Initial coats: Crown Trade Protective Coatings High Build Rust Inhibiting Primer Undercoat spot prime to bare, or damaged pre-primed, metal. Bring forward spot primed areas with Crown Trade Fastflow Quick Dry Primer Undercoat
 - 4.1. Number of coats: ONE+ONE
5. Undercoats: Crown Trade Fastflow Quick Dry Primer Undercoat
 - 5.1. Number of coats: ONE
6. Finishing coats: Crown Trade Fastflow Quick Dry Satin
 - 6.1. Number of coats: TWO

153F Hybrid water borne satin paint

1. Description: Exterior- existing painted PVC-U
2. Manufacturer: Crown Trade from Crown Paints
 - 2.1. Product reference: Crown Trade Fastflow Quick Dry Satin
3. Surfaces: PVC-U as identified
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-711A as appropriate
4. Initial coats: Crown Trade PX3 All Purpose Primer (solvent borne) or Crown Trade PX4 All Purpose Primer to all bare areas, then bring forward primed areas with Crown Trade Fastflow Quick Dry Primer Undercoat
 - 4.1. Number of coats: ONE & ONE
5. Undercoats: Crown Trade Fastflow Quick Dry Primer Undercoat
 - 5.1. Number of coats: ONE
6. Finishing coats: Crown Trade Fastflow Quick Dry Satin

6.1. Number of coats: TWO

153G Hybrid water borne eggshell paint

1. Description: Exterior- new or pre-primed timber
2. Manufacturer: Crown Trade from Crown Paints
 - 2.1. Product reference: Crown Trade Fastflow Quick Dry Eggshell
3. Surfaces: New timber as identified
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-790 as appropriate
4. Initial coats: Crown Trade Fastflow Quick Dry Primer Undercoat as primer to bare, filled or damaged pre-primed surfaces
 - 4.1. Number of coats: ONE
5. Undercoats: Crown Trade Fastflow Quick Dry Primer Undercoat-bring forward spot primed areas and, when dry, apply overall
 - 5.1. Number of coats: ONE+ONE
6. Finishing coats: Crown Trade Fastflow Quick Dry Eggshell
 - 6.1. Number of coats: TWO

153H Hybrid water borne eggshell paint

1. Description: Exterior- existing painted ferrous/non-ferrous metal
2. Manufacturer: Crown Trade from Crown Paints
 - 2.1. Product reference: Crown Trade Fastflow Quick Dry Eggshell
3. Surfaces: Ferrous & non-ferrous metal as identified
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-740A as appropriate
4. Initial coats: Crown Trade Protective Coatings High Build Rust Inhibiting Primer Undercoat spot prime to bare, or damaged pre-primed, metal. Bring forward spot primed areas with Crown Trade Fastflow Quick Dry Primer Undercoat
 - 4.1. Number of coats: ONE+ONE
5. Undercoats: Crown Trade Fastflow Quick Dry Primer Undercoat
 - 5.1. Number of coats: ONE
6. Finishing coats: Crown Trade Fastflow Quick Dry Eggshell
 - 6.1. Number of coats: TWO

153I Hybrid water borne eggshell paint

1. Description: Exterior- existing painted PVC-U
2. Manufacturer: Crown Trade from Crown Paints
 - 2.1. Product reference: Crown Trade Fastflow Quick Dry Eggshell
3. Surfaces: PVC-U as identified
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-711A as appropriate
4. Initial coats: Crown Trade PX3 All Purpose Primer (solvent borne) or Crown Trade PX4 All Purpose Primer to all bare areas, then bring forward primed areas with Crown Trade Fastflow Quick Dry Primer Undercoat
 - 4.1. Number of coats: ONE & ONE
5. Undercoats: Crown Trade Fastflow Quick Dry Primer Undercoat
 - 5.1. Number of coats: ONE
6. Finishing coats: Crown Trade Fastflow Quick Dry Eggshell

6.1. Number of coats: TWO

153J Water borne satin paint

1. Description: exterior- existing painted timber
2. Manufacturer: Crown Trade from Crown Paints
 - 2.1. Product reference: Crown Trade Acrylic Satin
3. Surfaces: Timber as identified
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-770 as appropriate
4. Initial coats: Crown Trade Acrylic Primer Undercoat as primer to bare, filled areas
 - 4.1. Number of coats: ONE
5. Undercoats: Crown Trade Acrylic Primer Undercoat- bring forward spot primed areas and, when dry, apply overall
 - 5.1. Number of coats: ONE+ONE
6. Finishing coats: Crown Trade Acrylic Satin
 - 6.1. Number of coats: TWO
 - 6.2. White ONLY.

153K Water borne satin paint

1. Description: Exterior- existing painted ferrous/non-ferrous metal
2. Manufacturer: Crown Trade from Crown Paints
 - 2.1. Product reference: Crown Trade Acrylic Satin.
3. Surfaces: Ferrous & non-ferrous metal as identified
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-740A as appropriate
4. Initial coats: Crown Trade Universal Metal Primer spot prime to bare, or damaged pre-primed, metal. Bring forward spot primed areas with Crown Trade New Build Acrylic Primer Undercoat
 - 4.1. Number of coats: ONE+ONE
5. Undercoats: Crown Trade New Build Acrylic Primer Undercoat
 - 5.1. Number of coats: ONE
6. Finishing coats: Crown Trade Acrylic Satin.
 - 6.1. Number of coats: TWO
 - 6.2. White ONLY.

153L Water borne satin gloss paint

1. **Description:** Exterior- existing painted PVC-U
2. **Manufacturer:** Crown Trade from Crown Paints
 - 2.1. **Product reference:** Crown Trade Acrylic Satin
3. **Surfaces:** PVC-U as identified
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-711A as appropriate
4. **Initial coats:** Crown Trade PX3 All Purpose Primer (solvent borne) or Crown Trade PX4 All Purpose Primer to all bare areas, then bring forward primed areas with Crown Trade New Build Acrylic Primer Undercoat
 - 4.1. **Number of coats:** ONE & ONE
5. **Undercoats:** Crown Trade New Build Acrylic Primer Undercoat
 - 5.1. **Number of coats:** ONE
6. **Finishing coats:** Crown Trade Acrylic Satin
 - 6.1. **Number of coats:** TWO
 - 6.2. **White ONLY.**

160B Decorative varnish

Description: **New interior joinery- matt/satin/gloss - excluding floors**

1. Manufacturer: Sadolin from Crown Paints
 - 1.1. Product reference: Sadolin Polyurethane Extra Durable Varnish
2. Surfaces: New timber as identified- excluding floors
 - 2.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-770 as appropriate
3. Initial coats: Sadolin Polyurethane Extra Durable Varnish
 - 3.1. Number of coats: ONE
4. Finishing coats: Sadolin Polyurethane Extra Durable Varnish
 - 4.1. Number of coats: TWO

160C Heavy duty clear timber varnish

1. Description: New interior timber satin/gloss
2. Manufacturer: Sadolin from Crown Paints
 - 2.1. Product reference: Sadolin PV67 Heavy Duty Varnish
3. Surfaces: Coated timber
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-760B as appropriate, specifically 418C/760C. Refer to manufacturers data sheet
 - 3.2. NOTE: Sadolin PV67 Heavy Duty Varnish can NOT be applied over conventional varnishes or stains. Remove coatings- refer Clause 481C
4. Initial coats: Sadolin PV67 Heavy Duty Varnish
 - 4.1. Number of coats: ONE
5. Finishing coats: Sadolin PV67 Heavy Duty Varnish
 - 5.1. Number of coats: TWO

160D Decorative varnish

1. Description: New interior joinery- excluding floors
2. Manufacturer: Crown Woodcare from Crown Paints
 - 2.1. Product reference: Crown Quick Drying Varnish
3. Surfaces: New timber as identified- excluding floors
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-770 as appropriate
4. Initial coats: Crown Quick Drying Varnish
 - 4.1. Number of coats: ONE
5. Finishing coats: Crown Quick Drying Varnish
 - 5.1. Number of coats: TWO

161B Decorative varnish

Description: Existing interior stained/varnished joinery- matt/satin/gloss - excluding floors

1. Manufacturer: Sadolin from Crown Paints
 - 1.1. Product reference: Sadolin Polyurethane Extra Durable Varnish
2. Surfaces: Existing stained/varnished timber as identified- excluding floors
 - 2.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-770 as appropriate
3. Initial coats: Prime any bare areas with Sadolin Polyurethane Extra Durable Varnish
 - 3.1. Number of coats: ONE
4. Finishing coats: Sadolin Polyurethane Extra Durable Varnish
 - 4.1. Number of coats: TWO

161C Heavy duty clear coating

1. Description: Existing coated interior timber satin/gloss
2. Manufacturer: Sadolin from Crown Paints
 - 2.1. Product reference: Sadolin PV67 Heavy Duty Varnish
3. Surfaces: Coated timber
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-760B as appropriate, specifically 418C/760B. Refer to manufacturers data sheet
 - 3.1.1.NOTE: Sadolin PV67 Heavy Duty Varnish can NOT be applied over conventional varnishes or stains. Remove coatings- refer Clause 481C.
4. Initial coats: Sadolin PV67 Heavy Duty Varnish
 - 4.1. Number of coats: ONE
5. Finishing coats: Sadolin PV67 Heavy Duty Varnish
 - 5.1. Number of coats: TWO

161D Decorative varnish

1. Description: Existing interior stained/varnished interior joinery- excluding floors
2. Manufacturer: Crown Woodcare from Crown Paints
 - 2.1. Product reference: Crown Quick Drying Varnish
3. Surfaces: Existing stained/varnished timber as identified- excluding floors
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-770 as appropriate
4. Initial coats: Prime any bare areas with Crown Quick Drying Varnish
 - 4.1. Number of coats: ONE
5. Finishing coats: Crown Quick Drying Varnish
 - 5.1. Number of coats: THREE

162A Decorative woodstain new exterior joinery

Description: UV protection

1. Manufacturer: Sadolin from Crown Paints
 - 1.1. Product reference: Sadolin Extra
2. Surfaces: New timber as identified
 - 2.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-790A as appropriate
3. Initial coats: Sadolin Classic
 - 3.1. Number of coats: ONE
4. Finishing coats: Sadolin Extra
 - 4.1. Number of coats: TWO

162C Water borne decorative woodstain

1. Description: new exterior joinery **up to 6 years**
2. Manufacturer: Sadolin from Crown Paints
 - 2.1. Product reference: Sadolin Quick Drying Woodstain
3. Surfaces: New timber as identified
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-790A as appropriate
4. Initial coats: Sadolin Quick Drying Woodstain
 - 4.1. Number of coats: ONE
5. Finishing coats: Sadolin Quick Drying Woodstain
 - 5.1. Number of coats: ONE or TWO depending on depth of colour required

162D UV protection decorative clear

1. Description: New exterior joinery- satin/gloss
2. Manufacturer: Sadolin from Crown Paints
 - 2.1. Product reference: Sadolin Extra Durable Clearcoat
3. Surfaces: New timber as identified
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-790A as appropriate
4. Initial coats: Sadolin Extra Durable Clearcoat
 - 4.1. Number of coats: ONE
5. Finishing coats: Sadolin Extra Durable Clearcoat
 - 5.1. Number of coats: TWO

162E Decorative varnish

1. Description: new exterior joinery - matt/satin
2. Manufacturer: Sadolin from Crown Paints
 - 2.1. Product reference: Sadolin Outdoor Varnish
3. Surfaces: New timber as identified
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-780A as appropriate
4. Initial coats: Sadolin Outdoor Varnish
 - 4.1. Number of coats: ONE
5. Finishing coats: Sadolin Outdoor Varnish
 - 5.1. Number of coats: TWO

162F Decorative yacht varnish

1. Description: new exterior joinery
2. Manufacturer: Sadolin from Crown Paints
 - 2.1. Product reference: Sadolin Yacht Varnish
3. Surfaces: New timber as identified
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-780A as appropriate
4. Initial coats: Sadolin Yacht Varnish
 - 4.1. Number of coats: ONE
5. Finishing coats: Sadolin Yacht Varnish
 - 5.1. Number of coats: TWO

163A Decorative woodstain

Description: **existing coated exterior joinery**

1. Manufacturer: Sadolin from Crown Paints
 - 1.1. Product reference: Sadolin Extra
2. Surfaces: Timber as identified
 - 2.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-790A as appropriate
3. Initial coats: Sadolin Classic to bare and filled areas- to match existing colour. Bring forward with Sadolin Extra
 - 3.1. Number of coats: AS NECESSARY
4. Finishing coats: Sadolin Extra
 - 4.1. Number of coats: TWO

163C Water borne decorative woodstain

1. Description: existing coated exterior joinery
2. Manufacturer: Sadolin from Crown Paints
 - 2.1. Product reference: Sadolin Quick Dry Woodstain
3. Surfaces: Timber as identified
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-790A as appropriate
4. Initial coats: Sadolin Quick Dry Woodstain to bare and filled areas- to match existing colour. Bring forward with Sadolin Quick Dry Woodstain
 - 4.1. Number of coats: AS NECESSARY
5. Finishing coats: Sadolin Quick Dry Woodstain
 - 5.1. Number of coats: ONE or TWO depending on depth of colour

163D UV protection decorative clear exterior joinery satin/gloss

1. Description: existing coated joinery
2. Manufacturer: Sadolin from Crown Paints
 - 2.1. Product reference: Sadolin Extra Durable Clearcoat
3. Surfaces: Timber as identified
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-790A as appropriate
4. Initial coats: Sadolin Classic to bare and filled areas- to match existing colour. Bring forward with Sadolin Extra Durable Clearcoat.
 - 4.1. Number of coats: AS NECESSARY
5. Finishing coats: Sadolin Extra Durable Clearcoat
 - 5.1. Number of coats: TWO.

163E Decorative varnish clear exterior joinery matt or satin

1. **Description:** existing coated joinery
2. **Manufacturer:** Sadolin from Crown Paints
 - 2.1. **Product reference:** Sadolin Outdoor Varnish
3. **Surfaces:** Timber as identified
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-790A as appropriate
4. **Initial coats:** Sadolin Classic to bare and filled areas- to match existing colour. Bring forward with Sadolin Outdoor Varnish
 - 4.1. **Number of coats:** AS NECESSARY
5. **Finishing coats:** Sadolin Outdoor Varnish
 - 5.1. **Number of coats:** TWO.

163F Decorative yacht varnish exterior joinery matt/satin

1. **Description:** existing coated joinery
2. **Manufacturer:** Sadolin from Crown Paints
 - 2.1. **Product reference:** Sadolin Yacht Varnish
3. **Surfaces:** Timber as identified
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-790A as appropriate
4. **Initial coats:** Sadolin Classic to bare and filled areas- to match existing colour. Bring forward with Sadolin Yacht Varnish
 - 4.1. **Number of coats:** AS NECESSARY
5. **Finishing coats:** Sadolin Yacht Varnish
 - 5.1. **Number of coats:** TWO.

164A Shed & fence woodstain

Description: new exterior smooth or sawn timber up to 5 years

1. Manufacturer: Sadolin from Crown Paints
 - 1.1. Product reference: Sadolin Shed & Fence Woodstain
2. Surfaces: New timber as identified
 - 2.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-751 as appropriate
3. Initial coats: Sadolin Shed & Fence Woodstain
 - 3.1. Number of coats: ONE
4. Finishing coats: Sadolin Shed & Fence Woodstain
 - 4.1. Number of coats: ONE or TWO as necessary

164B Low build woodstain

1. Description: new exterior smooth or sawn timber
2. Manufacturer: Sadolin from Crown Paints
 - 2.1. Product reference: Sadolin Classic
3. Surfaces: New timber as identified
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-751 as appropriate
4. Initial coats: Sadolin Classic
 - 4.1. Number of coats: ONE
5. Finishing coats: Sadolin Classic
 - 5.1. Number of coats: ONE

164C Solvent borne shed & fence opaque new exterior smooth or sawn timber

1. Description: Up to 6 years
2. Manufacturer: Crown Woodcare from Crown Paints
 - 2.1. Product reference: Crown Flexarb Opaque Finish
3. Surfaces: New timber as identified
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-751A as appropriate
4. Initial coats: Crown Flexarb Opaque Finish
 - 4.1. Number of coats: ONE
5. Finishing coats: Crown Flexarb Opaque Finish
 - 5.1. Number of coats: ONE or TWO as required

164D Quick drying shed & fence opaque new exterior smooth or sawn timber

1. Description: Up to 6 years
2. Manufacturer: Crown Woodcare from Crown Paints
 - 2.1. Product reference: Crown Flexarb Quick Drying Opaque Finish
3. Surfaces: New timber as identified
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-751A as appropriate
4. Initial coats: Crown Flexarb Quick Drying Opaque Finish
 - 4.1. Number of coats: ONE
5. Finishing coats: Crown Flexarb Quick Drying Opaque Finish
 - 5.1. Number of coats: ONE or TWO as required

164E Shed & fence opaque new exterior smooth or sawn timber

1. Description: up to 6 years
2. Manufacturer: Crown Woodcare from Crown Paints
 - 2.1. Product reference: Crown Shed & Fence Opaque
3. Surfaces: New timber as identified
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-751A as appropriate
4. Initial coats: Crown Shed & Fence Opaque
 - 4.1. Number of coats: ONE
5. Finishing coats: Crown Shed & Fence Opaque
 - 5.1. Number of coats: ONE or TWO as required

164F Water borne shed/fence opaque woodstain

1. Description: new exterior smooth planed timber satin or gloss **up to 10 years**
2. Manufacturer: Sadolin from Crown Paints
 - 2.1. Product reference: Sadolin Superdec
3. Surfaces: New timber as identified
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-751A as appropriate
4. Initial coats: Sadolin Superdec
 - 4.1. Number of coats: ONE
5. Finishing coats: Sadolin Superdec
 - 5.1. Number of coats: TWO

164G Solvent borne shed/fence opaque woodstain

1. **Description:** new exterior smooth planed timber **up to 7 years**
2. **Manufacturer:** Sadolin from Crown Paints
 - 2.1. **Product reference:** Sadolin Beautiflex
3. **Surfaces:** New timber as identified
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-751A as appropriate
4. **Initial coats:** Sadolin Beautiflex
 - 4.1. **Number of coats:** ONE
5. **Finishing coats:** Sadolin Beautiflex
 - 5.1. **Number of coats:** TWO

164H Quick drying woodstain

1. **Description:** new exterior smooth timber
2. **Manufacturer:** Sadolin from Crown Paints
 - 2.1. **Product reference:** Sadolin Quick Drying Woodstain
3. **Surfaces:** New timber as identified
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-751 as appropriate
4. **Initial coats:** Sadolin Quick Drying Woodstain
 - 4.1. **Number of coats:** ONE
5. **Finishing coats:** Sadolin Quick Drying Woodstain
 - 5.1. **Number of coats:** ONE/TWO depending on finish

165A Shed & fence woodstain existing coated smooth or sawn timber

Description: up to 5 years

1. Manufacturer: Sadolin from Crown Paints
 - 1.1. Product reference: Sadolin Shed & Fence Woodstain
2. Surfaces: Timber as identified
 - 2.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-751 as appropriate
3. Initial coats: Sadolin Shed & Fence Woodstain to bare and filled areas- to match existing colour
 - 3.1. Number of coats: AS NECESSARY
4. Finishing coats: Sadolin Shed & Fence Woodstain
 - 4.1. Number of coats: TWO

165B Low build woodstain coated exterior coated smooth or sawn timber

1. Manufacturer: Sadolin from Crown Paints
 - 1.1. Product reference: Sadolin Classic
2. Surfaces: Timber as identified
 - 2.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-751 as appropriate
3. Initial coats: Sadolin Classic to bare and filled areas- to match existing colour
 - 3.1. Number of coats: AS NECESSARY
4. Finishing coats: Sadolin Classic
 - 4.1. Number of coats: TWO

165C Solvent borne shed & fence opaque existing coated smooth or sawn timber up to 6 years

1. Manufacturer: Crown Woodcare from Crown Paints
 - 1.1. Product reference: Crown Flexarb Opaque
2. Surfaces: Timber as identified
 - 2.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-751A as appropriate
3. Initial coats: Crown Flexarb Opaque to bare and filled areas
 - 3.1. Number of coats: AS NECESSARY
4. Finishing coats: Crown Flexarb Opaque
 - 4.1. Number of coats: TWO

165D Quick drying shed & fence opaque existing coated smooth or sawn timber up to 6 years

1. Manufacturer: Crown Woodcare from Crown Paints
 - 1.1. Product reference: Crown Quick Drying Flexarb Opaque
2. Surfaces: Timber as identified
 - 2.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-751A as appropriate
3. Initial coats: Crown Quick Drying Flexarb Opaque to bare and filled areas
 - 3.1. Number of coats: AS NECESSARY
4. Finishing coats: Crown Quick Drying Flexarb Opaque

4.1. Number of coats: TWO

165E Shed & fence woodstain existing coated smooth or sawn timber

1. Manufacturer: Crown Woodcare from Crown Paints
 - 1.1. Product reference: Crown Shed & Fence Opaque
2. Surfaces: Timber as identified
 - 2.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-751A as appropriate
3. Initial coats: Crown Shed & Fence Opaque to bare and filled areas
 - 3.1. Number of coats: AS NECESSARY
4. Finishing coats: Crown Shed & Fence Opaque
 - 4.1. Number of coats: TWO

165F Water borne shed/fence opaque woodstain

1. Description: Coated exterior smooth planed timber satin or gloss **up to 10 years**
2. Manufacturer: Sadolin from Crown Paints
 - 2.1. Product reference: Sadolin Superdec
3. Surfaces: Timber as identified
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-751A as appropriate
4. Initial coats: Sadolin Superdec to bare and filled areas
 - 4.1. Number of coats: AS NECESSARY
5. Finishing coats: Sadolin Superdec
 - 5.1. Number of coats: TWO

165G Solvent borne shed/fence opaque woodstain

1. Description: coated exterior smooth planed timber **up to 7 years**
2. Manufacturer: Sadolin from Crown Paints
 - 2.1. Product reference: Sadolin Beauflex
3. Surfaces: New timber as identified
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-751A as appropriate
4. Initial coats: Sadolin Beauflex to bare and filled areas
 - 4.1. Number of coats: AS NECESSARY
5. Finishing coats: Sadolin Beauflex
 - 5.1. Number of coats: TWO

165H Quick drying woodstain coated exterior coated smooth timber

1. Manufacturer: Sadolin from Crown Paints
 - 1.1. Product reference: Sadolin Quick Drying Woodstain
2. Surfaces: Timber as identified
 - 2.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-751 as appropriate
3. Initial coats: Sadolin Quick Drying Woodstain bare and filled areas- to match existing colour
 - 3.1. Number of coats: AS NECESSARY
4. Finishing coats: Sadolin Quick Drying Woodstain
 - 4.1. Number of coats: ONE/TWO depending on finish

166A Water borne opaque woodstain

Description: new exterior joinery satin or gloss up to 10 years

1. Manufacturer: Sadolin from Crown Paints
 - 1.1. Product reference: Sadolin Superdec
2. Surfaces: New timber as identified
 - 2.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-790 as appropriate
3. Initial coats: Sadolin Superdec
 - 3.1. Number of coats: ONE
4. Finishing coats: Sadolin Superdec
 - 4.1. Number of coats: TWO

166B Solvent borne opaque woodstain

1. Description: new exterior joinery **up to 7 years**
2. Manufacturer: Sadolin from Crown Paints
 - 2.1. Product reference: Sadolin Beautiflex
3. Surfaces: New timber as identified
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-790 as appropriate
4. Initial coats: Sadolin Beautiflex
 - 4.1. Number of coats: ONE
5. Finishing coats: Sadolin Beautiflex
 - 5.1. Number of coats: TWO

166C Solvent borne opaque woodstain

1. Description: new exterior joinery- **up to 6 years**
2. Manufacturer: Crown Woodcare from Crown Paints
 - 2.1. Product reference: Crown Flexarb Opaque Finish
3. Surfaces: New timber as identified
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-790 as appropriate
4. Initial coats: N/A
 - 4.1. Number of coats: N/A
5. Finishing coats: Crown Flexarb Opaque Finish
 - 5.1. Number of coats: TWO

166D Quick drying solvent borne opaque woodstain

1. **Description:** new exterior joinery- **up to 6 years**
2. **Manufacturer:** Crown Woodcare from Crown Paints
 - 2.1. **Product reference:** Crown Flexarb Quick Drying Opaque Finish
3. **Surfaces:** New timber as identified
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-790 as appropriate
4. **Initial coats:** N/A
 - 4.1. **Number of coats:** N/A
5. **Finishing coats:** Crown Flexarb Quick Drying Opaque Finish
 - 5.1. **Number of coats:** TWO

167A Water borne opaque woodstain

Description: existing coated exterior joinery - gloss or satin up to 10 years

1. Manufacturer: Sadolin from Crown Paints
 - 1.1. Product reference: Sadolin Superdec
2. Surfaces: Existing coated timber as identified
 - 2.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-790 as appropriate
3. Initial coats: Sadolin Superdec to bare or filled areas
 - 3.1. Number of coats: ONE
4. Finishing coats: Sadolin Superdec
 - 4.1. Number of coats: THREE

167B Solvent borne opaque woodstain

1. Description: existing coated exterior joinery **up to 7 years**
2. Manufacturer: Sadolin from Crown Paints
 - 2.1. Product reference: Sadolin Beautiflex
3. Surfaces: Existing coated timber as identified
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-790 as appropriate
4. Initial coats: Sadolin Beautiflex to bare or filled areas
 - 4.1. Number of coats: ONE
5. Finishing coats: Sadolin Beautiflex
 - 5.1. Number of coats: TWO or THREE depending on depth of colour

167C Solvent borne opaque woodstain

1. Description: existing coated exterior joinery **up to 6 years**
2. Manufacturer: Crown Woodcare from Crown Paints
 - 2.1. Product reference: Crown Flexarb Opaque Finish
3. Surfaces: Existing coated timber as identified
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-790 as appropriate
4. Initial coats: Crown Flexarb Opaque Finish to bare or filled areas
 - 4.1. Number of coats: ONE
5. Finishing coats: Crown Flexarb Opaque Finish
 - 5.1. Number of coats: TWO

167D Quick drying solvent borne opaque woodstain

1. **Description:** existing coated exterior joinery **up to 6 years**
2. **Manufacturer:** Crown Woodcare from Crown Paints
 - 2.1. **Product reference:** Crown Flexarb Quick Drying Opaque Finish
3. **Surfaces:** Existing coated timber as identified
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-790 as appropriate
4. **Initial coats:** Crown Flexarb Quick Drying Opaque Finish to bare or filled areas
 - 4.1. **Number of coats:** ONE
5. **Finishing coats:** Crown Flexarb Quick Drying Opaque Finish
 - 5.1. **Number of coats:** TWO

168A Timber oil

Description: **New untreated decking**

1. Manufacturer: Sadolin from Crown Paints
 - 1.1. Product reference: Sadolin Decking Oil
2. Surfaces: New decking timber as identified
 - 2.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-790 as appropriate
3. Initial coats: Sadolin Decking Oil
 - 3.1. Number of coats: ONE
4. Finishing coats: Sadolin Decking
 - 4.1. Number of coats: ONE/TWO to satisfy surface porosity

168B Translucent decking stain & protector

1. Description: New untreated decking
2. Manufacturer: Sadolin from Crown Paints
 - 2.1. Product reference: Sadolin Decking Stain and Protector
3. Surfaces: New decking timber as identified
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-751B as appropriate
4. Initial coats: Sadolin Decking Stain and Protector
 - 4.1. Number of coats: ONE
5. Finishing coats: Sadolin Decking Stain and Protector
 - 5.1. Number of coats: ONE/TWO as required

168C Opaque decking stain

1. Description: New untreated decking
2. Manufacturer: Sadolin from Crown Paints
 - 2.1. Product reference: Sadolin Beautiflex
3. Surfaces: New decking timber as identified
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-751A as appropriate
4. Initial coats: Sadolin Beautiflex
 - 4.1. Number of coats: ONE
5. Finishing coats: Sadolin Beautiflex
 - 5.1. Number of coats: ONE/TWO as required

168D Translucent low build decking stain

1. **Description:** New untreated decking
2. **Manufacturer:** Sadolin from Crown Paints
 - 2.1. **Product reference:** Sadolin Classic
3. **Surfaces:** New decking timber as identified
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-751B as appropriate
4. **Initial coats:** Sadolin Classic
 - 4.1. **Number of coats:** ONE
5. **Finishing coats:** Sadolin Classic
 - 5.1. **Number of coats:** ONE/TWO as required

169A Timber oil

Description: **Existing treated decking**

1. Manufacturer: Sadolin from Crown Paints
 - 1.1. Product reference: Sadolin Decking Oil
2. Surfaces: Existing decking timber as identified
 - 2.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-760E as appropriate
3. Initial coats: Sadolin Decking Oil
 - 3.1. Number of coats: ONE
4. Finishing coats: Sadolin Decking
 - 4.1. Number of coats: As required to satisfy surface porosity

169B Translucent decking stain & protector

1. Description: Existing stained decking
2. Manufacturer: Sadolin from Crown Paints
 - 2.1. Product reference: Sadolin Decking Stain and Protector
3. Surfaces: Existing decking timber as identified
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-751B as appropriate
4. Initial coats: Sadolin Decking Stain and Protector
 - 4.1. Number of coats: ONE
5. Finishing coats: Sadolin Decking Stain and Protector
 - 5.1. Number of coats: As required to satisfy surface porosity

169C Opaque decking stain

1. Description: Existing stained/treated decking
2. Manufacturer: Sadolin from Crown Paints
 - 2.1. Product reference: Sadolin Beautiflex
3. Surfaces: Existing decking timber as identified
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-760D as appropriate
4. Initial coats: Sadolin Beautiflex
 - 4.1. Number of coats: ONE to areas of bare or filled timber
5. Finishing coats: Sadolin Beautiflex
 - 5.1. Number of coats: ONE/TWO as required

169D Translucent low build decking stain

1. **Description:** Existing stained decking
2. **Manufacturer:** Sadolin from Crown Paints
 - 2.1. **Product reference:** Sadolin Classic
3. **Surfaces:** Existing decking timber as identified
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-760D as appropriate
4. **Initial coats:** Sadolin Classic
 - 4.1. **Number of coats:** ONE
5. **Finishing coats:** Sadolin Classic
 - 5.1. **Number of coats:** ONE/TWO as required

170A Solvent borne masonry coating

Description: new exterior masonry up to 20 years

1. Manufacturer: Sandtex Trade from Crown Paints
 - 1.1. Product reference: Sandtex Trade 365 All Weather
2. Surfaces: New uncoated masonry
 - 2.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-711A as appropriate
3. Initial coats: Sandtex Trade Stabilising Solution to address porosity or residual powdery surfaces
 - 3.1. Number of coats: ONE
4. Finishing coats: Sandtex Trade 365 All Weather
 - 4.1. Number of coats: TWO

170B Water borne masonry coating

1. Description: new exterior masonry **up to 20 years**
2. Manufacturer: Sandtex Trade from Crown Paints
 - 2.1. Product reference: Sandtex Trade X-treme X-posure
3. Surfaces: New uncoated masonry
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-711A as appropriate
4. Initial coats: Sandtex Trade X-treme X-posure thinned 40% with clean water to address surface porosity or Sandtex Trade Stabilising Solution to address porosity/residual powdery surfaces
 - 4.1. Number of coats: ONE as required
5. Finishing coats: Sandtex Trade X-treme X-posure
 - 5.1. Number of coats: TWO

170C Water borne masonry coating

1. Description: new exterior masonry **up to 20 years**
2. Manufacturer: Sandtex Trade from Crown Paints
 - 2.1. Product reference: Sandtex Trade High Cover Smooth
3. Surfaces: New uncoated masonry
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-711A as appropriate
4. Initial coats: Sandtex Trade High Cover Smooth thinned 40% with clean water to address surface porosity or Sandtex Trade Stabilising Solution to address porosity/residual powdery surfaces
 - 4.1. Number of coats: ONE as required
5. Finishing coats: Sandtex Trade High Cover Smooth
 - 5.1. Number of coats: TWO

170D Textured water borne masonry coating

1. **Description:** new exterior masonry **up to 15 years**
2. **Manufacturer:** Sandtex Trade from Crown Paints
 - 2.1. **Product reference:** Sandtex Trade Fine Textured Matt
3. **Surfaces:** New uncoated masonry
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-711A as appropriate
4. **Initial coats:** Sandtex Trade Fine Textured Matt thinned 40% with clean water to address surface porosity or Sandtex Trade Stabilising Solution to address porosity/residual powdery surfaces
 - 4.1. **Number of coats:** ONE as required
5. **Finishing coats:** Sandtex Trade Fine Textured Matt
 - 5.1. **Number of coats:** TWO

170E Anti carbonation water borne masonry coating

1. **Description:** new exterior masonry **up to 10 years**
2. **Manufacturer:** Crown Trade from Crown Paints
 - 2.1. **Product reference:** Crown Trade Stronghold Smooth
3. **Surfaces:** New uncoated masonry
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-711A as appropriate
4. **Initial coats:** Crown Trade Stronghold Smooth thinned 40% with clean water to address surface porosity or Crown Trade Stabilising Solution to address porosity/residual powdery surfaces
 - 4.1. **Number of coats:** ONE as required
5. **Finishing coats:** Crown Trade Stronghold Smooth
 - 5.1. **Number of coats:** TWO

170F Textured water borne masonry coating

1. **Description:** new exterior masonry **up to 15 years**
2. **Manufacturer:** Crown Trade from Crown Paints
 - 2.1. **Product reference:** Crown Trade Stronghold Textured
3. **Surfaces:** New uncoated masonry
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-711A as appropriate
4. **Initial coats:** Crown Trade Stronghold Textured thinned 40% with clean water to address surface porosity or Crown Trade Stronghold Solution to address porosity/residual powdery surfaces
 - 4.1. **Number of coats:** ONE as required
5. **Finishing coats:** Crown Trade Stronghold Textured
 - 5.1. **Number of coats:** TWO

170G MEDIUM TEXTURE MASONRY COATING

1. Description: new exterior masonry **up to 15 years**
2. Manufacturer: Sandtex Trade from Crown Paints
 - 2.1. Product reference: Sandtex Trade High Build
3. Surfaces: New uncoated or weathered uncoated masonry
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-711B as appropriate, particularly **Clause 711B**
4. Initial coats: Sandtex Trade Stabilising Solution to address porosity/residual powdery surfaces
 - 4.1. Number of coats: ONE as required
5. Finishing coats: Sandtex Trade High Build
 - 5.1 Number of coats: TWO refer **Clause 711B**

171A Solvent borne masonry coating

Description: existing painted exterior masonry up to 20 years

1. **Manufacturer:** Sandtex Trade from Crown Paints
 - 1.1. **Product reference:** Sandtex Trade 365 All Weather
2. **Surfaces:** New uncoated masonry
 - 2.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-711A as appropriate affect the adhesion of the materials to be applied.
3. **Initial coats:** Sandtex Trade Stabilising Solution to address porosity/residual powdery/chalky surfaces
 - 3.1. **Number of coats:** ONE
4. **Finishing coats:** Sandtex Trade 365 All Weather
 - 4.1. **Number of coats:** TWO

171B Water borne masonry coating

1. **Description:** existing painted exterior masonry **up to 20 years**
2. **Manufacturer:** Sandtex Trade from Crown Paints
 - 2.1. **Product reference:** Sandtex Trade X-treme X-posure
3. **Surfaces:** New uncoated masonry
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-711A as appropriate
4. **Initial coats:** Sandtex Trade Stabilising Solution to address porosity/residual powdery/chalky surfaces
 - 4.1. **Number of coats:** ONE as required
5. **Finishing coats:** Sandtex Trade X-treme X-posure
 - 5.1. **Number of coats:** TWO

171C Water borne masonry coating

1. **Description:** existing painted exterior masonry **up to 15 years**
2. **Manufacturer:** Sandtex Trade from Crown Paints
 - 2.1. **Product reference:** Sandtex Trade High Cover Smooth
3. **Surfaces:** New uncoated masonry
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-711A as appropriate
4. **Initial coats:** Sandtex Trade Stabilising Solution to address porosity/residual powdery/chalky surfaces
 - 4.1. **Number of coats:** ONE as required
5. **Finishing coats:** Sandtex Trade High Cover Smooth
 - 5.1. **Number of coats:** TWO

171D Textured borne masonry coating

1. **Description:** existing painted exterior masonry **up to 15 years**
2. **Manufacturer:** Sandtex Trade from Crown Paints
 - 2.1. **Product reference:** Sandtex Trade Fine Textured Matt
3. **Surfaces:** New uncoated masonry
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-711A as appropriate
4. **Initial coats:** Sandtex Trade Stabilising Solution to address porosity/residual powdery/chalky surfaces
 - 4.1. **Number of coats:** ONE as required
5. **Finishing coats:** Sandtex Trade Fine Textured Matt
 - 5.1. **Number of coats:** TWO

171E Anti carbonation water borne masonry coating

1. **Description:** existing painted exterior masonry **up to 10 years**
2. **Manufacturer:** Crown Trade from Crown Paints
 - 2.1. **Product reference:** Crown Trade Stronghold Smooth
3. **Surfaces:** New uncoated masonry
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-711A as appropriate
4. **Initial coats:** Crown Trade Stabilising Solution to address porosity/residual powdery/chalky surfaces
 - 4.1. **Number of coats:** ONE as required
5. **Finishing coats:** Crown Trade Stronghold Smooth
 - 5.1. **Number of coats:** TWO

171F Textured water borne masonry coating

1. **Description:** existing painted exterior masonry **up to 15 years**
2. **Manufacturer:** Crown Trade from Crown Paints
 - 2.1. **Product reference:** Crown Trade Stronghold Textured
3. **Surfaces:** New uncoated masonry
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-711A as appropriate
4. **Initial coats:** Crown Trade Stabilising Solution to address porosity/residual powdery/chalky surfaces
 - 4.1. **Number of coats:** ONE as required
5. **Finishing coats:** Crown Trade Stronghold Textured
 - 5.1. **Number of coats:** TWO

171G MEDIUM TEXTURE MASONRY COATING

6. Description: existing coated exterior masonry **up to 15 years**
7. Manufacturer: Sandtex Trade from Crown Paints
 - 7.1. Product reference: Sandtex Trade High Build
8. Surfaces: Coated masonry
 - 8.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-711B as appropriate, particularly **Clause 711B**
9. Initial coats: Sandtex Trade Stabilising Solution to address porosity/residual powdery surfaces
 - 9.1. Number of coats: ONE as required
10. Finishing coats: Sandtex Trade High Build
 - 5.1 Number of coats: TWO refer **Clause 711B**

176A Protective coating gloss paint

Description: **Exterior- new or pre-primed ferrous/non-ferrous metal- excluding new galvanised- 10 year**

1. Manufacturer: Crown Trade from Crown Paints
 - 1.1. Product reference: Crown Trade Protective Coatings High Performance Gloss for Metal
2. Surfaces: New ferrous & non-ferrous metal, excluding new galvanised
 - 2.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-740A as appropriate
3. Initial coats: Crown Trade Protective Coatings High Build Rust Inhibiting Primer Undercoat
 - 3.1. Number of coats: ONE
4. Finishing coats: Crown Trade Protective Coatings High Performance Gloss for Metal
 - 4.1. Number of coats: TWO

176B Protective coating gloss paint

1. Description: Exterior- new galvanised- **10 year**
2. Manufacturer: Crown Trade from Crown Paints
 - 2.1. Product reference: Crown Trade Protective Coatings High Performance Gloss for Metal
3. Surfaces: New galvanised
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-740A as appropriate
4. Initial coats: Pre-treat all cleaned bright galvanising with Crown Trade Protective Coatings T-Wash (as manufacturer's instructions). Apply Crown Trade Protective Coatings High Build Rust Inhibiting Primer Undercoat
 - 4.1. Number of coats: ONE & ONE
5. Finishing coats: Crown Trade Protective Coatings High Performance Gloss for Metal
 - 5.1. Number of coats: TWO

176C Protective coating gloss paint

1. Description: Exterior- new or pre-primed ferrous/non-ferrous metal- excluding new galvanised- **15 year**
2. Manufacturer: Crown Trade from Crown Paints
 - 2.1. Product reference: Crown Trade Protective Coatings High Performance Gloss for Metal
3. Surfaces: New ferrous & non-ferrous metal, excluding new galvanised
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-740A as appropriate
4. Initial coats: Crown Trade Protective Coatings High Build Rust Inhibiting Primer Undercoat
 - 4.1. Number of coats: ONE
5. Undercoats: Crown Trade Protective Coatings High Build Micaceous Iron Oxide to all areas
 - 5.1. Number of coats: ONE
6. Finishing coats: Crown Trade Protective Coatings High Performance Gloss for Metal
 - 6.1. Number of coats: TWO

176D Protective coating gloss paint

1. **Description:** Exterior- new galvanised- **15 year**
2. **Manufacturer:** Crown Trade from Crown Paints
 - 2.1. **Product reference:** Crown Trade Protective Coatings High Performance Gloss for Metal
3. **Surfaces:** New galvanised
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-740A as appropriate
4. **Initial coats:** Pre-treat all cleaned bright galvanising with Crown Trade Protective Coatings T-Wash (as manufacturer's instructions). Apply Crown Trade Protective Coatings High Build Rust Inhibiting Primer Undercoat
 - 4.1. **Number of coats:** ONE & ONE
5. **Undercoats:** Crown Trade Protective Coatings High Build Micaceous Iron Oxide to all areas
 - 5.1. **Number of coats:** ONE
6. **Finishing coats:** Crown Trade Protective Coatings High Performance Gloss for Metal
 - 6.1. **Number of coats:** TWO

176E Protective coating micaceous iron oxide paint

1. **Description:** Exterior- new or pre-primed ferrous/non-ferrous metal- excluding new galvanised
2. **Manufacturer:** Crown Trade from Crown Paints
 - 2.1. **Product reference:** Crown Trade Protective Coatings High Performance High Build Micaceous Iron Oxide
3. **Surfaces:** New ferrous & non-ferrous metal, excluding new galvanised
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-740A as appropriate
4. **Initial coats:** Crown Trade Protective Coatings High Build Rust Inhibiting Primer Undercoat
 - 4.1. **Number of coats:** ONE
5. **Finishing coats:** Crown Trade Protective Coatings High Performance High Build Micaceous Iron Oxide
 - 5.1. **Number of coats:** TWO

176F Protective coating micaceous iron oxide paint

1. **Description:** Exterior- new galvanised
2. **Manufacturer:** Crown Trade from Crown Paints
 - 2.1. **Product reference:** Crown Trade Protective Coatings High Performance High Build Micaceous Iron Oxide
3. **Surfaces:** New galvanised
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-740A as appropriate
4. **Initial coats:** Pre-treat all cleaned bright galvanising with Crown Trade Protective Coatings T-Wash (as manufacturer's instructions). Apply Crown Trade Protective Coatings High Build Rust Inhibiting Primer Undercoat
 - 4.1. **Number of coats:** ONE & ONE
5. **Finishing coats:** Crown Trade Protective Coatings High Performance High Build Micaceous Iron Oxide
 - 5.1. **Number of coats:** TWO

176G Protective coating cladding finish

Description: Exterior- existing coated ferrous/non-ferrous metal- up to 8 years

1. Manufacturer: Crown Trade from Crown Paints
 - 1.1. Product reference: Crown Trade Protective Coatings Fast Drying Cladding Finish
2. Surfaces: Factory coated ferrous & non-ferrous metal cladding panels as identified
 - 2.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-740A as appropriate
3. Initial coats: Crown Trade Protective Coatings High Build Rust Inhibiting Primer Undercoat
 - 3.1. Number of coats: ONE
4. Finishing coats: Crown Trade Protective Coatings Fast Drying Cladding Finish
 - 4.1. Number of coats: TWO

176H Aluminium paint

1. Description: Interior/exterior- new or pre-primed ferrous/non-ferrous metal- surfaces up to 250°c
2. Manufacturer: Crown Trade from Crown Paints
 - 2.1. Product reference: Crown Trade Aluminium Paint
3. Surfaces: New ferrous & non-ferrous metal, excluding new galvanised
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-740A as appropriate
4. Initial coats: Crown Trade Aluminium Paint
 - 4.1. Number of coats: ONE to areas of bare metal
5. Finishing coats: Crown Trade Aluminium Paint
 - 5.1. Number of coats: TWO

177A Protective coating gloss paint

1. **Description:** Exterior- existing painted ferrous/non-ferrous metal- 10 year
2. **Manufacturer:** Crown Trade from Crown Paints
 - 2.1. **Product reference:** Crown Trade Protective Coatings High Performance Gloss for Metal
3. **Surfaces:** Ferrous & non-ferrous metal as identified
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-740A as appropriate
4. **Initial coats:** Crown Trade Protective Coatings High Build Rust Inhibiting Primer Undercoat spot prime to bare, or damaged pre-primed metal. Bring forward spot primed areas with Crown Trade Protective Coatings High Build Rust Inhibiting Primer Undercoat
 - 4.1. **Number of coats:** ONE
5. **Undercoats:** Crown Trade Protective Coatings High Build Rust Inhibiting Primer Undercoat
 - 5.1. **Number of coats:** ONE
6. **Finishing coats:** Crown Trade Protective Coatings High Performance Gloss for Metal
 - 6.1. **Number of coats:** TWO

177B Protective coating gloss paint

1. **Description:** Exterior- existing painted ferrous/non-ferrous metal- **15 year**
2. **Manufacturer:** Crown Trade from Crown Paints
 - 2.1. **Product reference:** Crown Trade Protective Coatings High Performance Gloss for Metal
3. **Surfaces:** Ferrous & non-ferrous metal as identified
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-740A as appropriate
4. **Initial coats:** Crown Trade Protective Coatings High Build Rust Inhibiting Primer Undercoat
 - 4.1. **Number of coats:** ONE
5. **Undercoats:** Crown Trade Protective Coatings High Build Micaceous Iron Oxide to all areas
 - 5.1. **Number of coats:** ONE
6. **Finishing coats:** Crown Trade Protective Coatings High Performance Gloss for Metal
 - 6.1. **Number of coats:** TWO

177C Protective coating micaceous iron oxide paint

1. **Description:** Exterior- existing painted ferrous/non-ferrous metal
2. **Manufacturer:** Crown Trade from Crown Paints
 - 2.1. **Product reference:** Crown Trade Protective Coatings High Performance High Build Micaceous Iron Oxide
3. **Surfaces:** Ferrous & non-ferrous metal as identified
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-740A as appropriate
4. **Initial coats:** Crown Trade Protective Coatings High Build Rust Inhibiting Primer Undercoat spot prime to bare, or damaged pre-primed metal. Bring forward spot primed areas with Crown Trade Protective Coatings High Performance High Build Micaceous Iron Oxide
 - 4.1. **Number of coats:** ONE
5. **Finishing coats:** Crown Trade Protective Coatings High Performance High Build Micaceous Iron Oxide
 - 5.1. **Number of coats:** TWO

177G Protective coating cladding finish

1. **Description:** Exterior- existing coated ferrous/non-ferrous metal- **up to 8 years**
2. **Manufacturer:** Crown Trade from Crown Paints
 - 2.1. **Product reference:** Crown Trade Protective Coatings Fast Drying Cladding Finish
3. **Surfaces:** Factory coated ferrous & non-ferrous metal cladding panels as identified
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-740A as appropriate
4. **Initial coats:** Crown Trade Protective Coatings High Build Rust Inhibiting Primer Undercoat
 - 4.1. **Number of coats:** ONE
5. **Finishing coats:** Crown Trade Protective Coatings Fast Drying Cladding Finish
 - 5.1. **Number of coats:** TWO

177H Aluminium paint

1. **Description:** Interior/exterior- new or pre-primed ferrous/non-ferrous metal- surfaces up to 250°c
2. **Manufacturer:** Crown Trade from Crown Paints
 - 2.1. **Product reference:** Crown Trade Aluminium Paint
3. **Surfaces:** New ferrous & non-ferrous metal, excluding new galvanised
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-740A as appropriate
4. **Initial coats:** Crown Trade Aluminium Paint
 - 4.1. **Number of coats:** ONE to areas of bare metal
5. **Finishing coats:** Crown Trade Aluminium Paint
 - 5.1. **Number of coats:** TWO

180A Floor coating

Description: **New or untreated concrete**

1. Manufacturer: Crown Trade from Crown Paints
 - 1.1. Product reference: Crown Trade Epimac Floor Coating
2. Surfaces: Untreated concrete
 - 2.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-711A as appropriate. Any power floated but uncoated concrete should be pre-treated by either acid etching or vacuum grit blasting (Blastrac)
3. Initial coats: Crown Trade Epimac Floor Coating as a primer
 - 3.1. Number of coats: ONE
4. Finishing coats: Crown Trade Epimac Floor Coating
 - 4.1. Number of coats: TWO

180B Floor coating anti-slip

1. Description: New or untreated concrete
2. Manufacturer: Crown Trade from Crown Paints
 - 2.1. Product reference: Crown Trade Epimac Anti Slip Floor Coating
3. Surfaces: Untreated concrete
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-711A as appropriate. Any power floated but uncoated concrete should be pre-treated by either acid etching or vacuum grit blasting (Blastrac)
4. Initial coats: Crown Trade Epimac Anti Slip Floor Coating as a primer
 - 4.1. Number of coats: ONE
5. Finishing coats: Crown Trade Epimac Anti Slip Floor Coating
 - 5.1. Number of coats: TWO
 - 5.2. Slip resistance value - water wet (minimum): PTV to BS 7976 of 40

180C Quick drying floor coating

1. Description: New or untreated concrete
2. Manufacturer: Crown Trade from Crown Paints
 - 2.1. Product reference: Crown Trade Fast Drying Concrete Floor Paint
3. Surfaces: Untreated concrete
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-711A as appropriate. Any power floated but uncoated concrete should be pre-treated by either acid etching or vacuum grit blasting (Blastrac)
4. Initial coats: Crown Trade Fast Drying Concrete Floor Paint as a primer
 - 4.1. Number of coats: ONE
5. Finishing coats: Crown Trade Fast Drying Concrete Floor Paint
 - 5.1. Number of coats: TWO

180D Floor coating

1. **Description:** New or untreated concrete - clear finish
2. **Manufacturer:** Crown Trade from Crown Paints
 - 2.1. **Product reference:** Crown Trade Epimac Clear Floor Coating
3. **Surfaces:** Untreated concrete
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-711A as appropriate. Any power floated but uncoated concrete should be pre-treated by either acid etching or vacuum grit blasting (Blastrac)
4. **Initial coats:** Crown Trade Epimac Clear Floor Coating as a primer
 - 4.1. **Number of coats:** ONE
5. **Finishing coats:** Crown Trade Epimac Clear Floor Coating
 - 5.1. **Number of coats:** TWO

181A Floor coating

Description: Existing painted concrete

1. Manufacturer: Crown Trade from Crown Paints
 - 1.1. Product reference: Crown Trade Epimac Floor Coating
2. Surfaces: Existing painted concrete
 - 2.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-711A as appropriate
3. Initial coats: Crown Trade Epimac Floor Coating as a primer to bare or filled areas. Bring forward with Crown Trade Epimac Floor Coating
 - 3.1. Number of coats: ONE & ONE
4. Finishing coats: Crown Trade Epimac Floor Coating
 - 4.1. Number of coats: TWO

181B Floor coating anti-slip

1. Description: Existing painted concrete
2. Manufacturer: Crown Trade from Crown Paints
 - 2.1. Product reference: Crown Trade Epimac Anti Slip Floor Coating
3. Surfaces: Existing painted concrete
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-711A as appropriate.
4. Initial coats: Crown Trade Epimac Anti Slip Floor Coating as a primer to bare or filled areas. Bring forward with Crown Trade Epimac Anti Slip Floor Coating
 - 4.1. Number of coats: ONE & ONE
5. Finishing coats: Crown Trade Epimac Anti Slip Floor Coating
 - 5.1. Number of coats: TWO
 - 5.2. Slip resistance value - water wet (minimum): PTV to BS 7976 of 40

181C Quick drying floor coating

1. Description: Existing painted concrete
2. Manufacturer: Crown Trade from Crown Paints
 - 2.1. Product reference: Crown Trade Fast Drying Concrete Floor Paint
3. Surfaces: Existing painted concrete
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-711A as appropriate.
4. Initial coats: Crown Trade Fast Drying Concrete Floor Paint Coating as a primer to bare or filled areas. Bring forward with Crown Trade Fast Drying Concrete Floor Paint
 - 4.1. Number of coats: ONE & ONE
5. Finishing coats: Crown Trade Fast Drying Concrete Floor Paint
 - 5.1. Number of coats: TWO

181D Floor coating

1. **Description:** Existing coated concrete- clear finish
2. **Manufacturer:** Crown Trade from Crown Paints
 - 2.1. **Product reference:** Crown Trade Epimac Clear Floor Coating
3. **Surfaces:** Existing coated concrete
 - 3.1. **Preparation:** All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-711A as appropriate.
4. **Initial coats:** Crown Trade Epimac Clear Floor Coating as a primer to bare or filled areas. Bring forward with Crown Trade Epimac Clear Floor Coating
 - 4.1. **Number of coats:** ONE+ONE
5. **Finishing coats:** Crown Trade Epimac Floor Clear Coating
 - 5.1. **Number of coats:** TWO

182A Clear floor coating

Description: **New timber**

1. Manufacturer: Crown Trade from Crown Paints
 - 1.1. Product reference: Crown Trade Epimac Floor Coating Clear
2. Surfaces: Bare timber
 - 2.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-760B as appropriate, specifically 418D/760B. Refer to manufacturers data sheet
3. Initial coats: Crown Trade Epimac Floor Coating Clear
 - 3.1. Number of coats: ONE
4. Finishing coats: Crown Trade Epimac Floor Coating Clear
 - 4.1. Number of coats: TWO

182B Heavy duty clear floor coating

1. Description: New bare timber- satin/gloss
2. Manufacturer: Sadolin from Crown Paints
 - 2.1. Product reference: Sadolin PV67 Heavy Duty Varnish
3. Surfaces: Coated timber
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-760B as appropriate, specifically 418C/760B. Refer to manufacturers data sheet
 - 3.2. NOTE: Sadolin PV67 Heavy Duty Varnish can NOT be applied over conventional varnishes or stains. Remove coatings- refer Clause 481C.
4. Initial coats: Sadolin PV67 Heavy Duty Varnish
 - 4.1. Number of coats: ONE
5. Finishing coats: Sadolin PV67 Heavy Duty Varnish
 - 5.1. Number of coats: TWO

182C Clear floor coating

1. Description: New timber- matt/satin/gloss
2. Manufacturer: Sadolin from Crown Paints
 - 2.1. Product reference: Sadolin Polyurethane Floor Varnish
3. Surfaces: Bare timber
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-760B as appropriate, specifically 418D/760B. Refer to manufacturers data sheet
4. Initial coats: Sadolin Polyurethane Floor Varnish
 - 4.1. Number of coats: ONE
5. Finishing coats: Sadolin Polyurethane Floor Varnish
 - 5.1. Number of coats: TWO

183A Clear floor coating

Description: Existing coated timber

1. Manufacturer: Crown Trade from Crown Paints
 - 1.1. Product reference: Crown Trade Epimac Floor Coating Clear
2. Surfaces: Coated timber
 - 2.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-760B as appropriate.
3. Initial coats: Crown Trade Epimac Floor Coating Clear as a primer to bare or filled areas. Bring forward with Crown Trade Epimac Floor Coating Clear
 - 3.1. Number of coats: ONE & ONE
4. Finishing coats: Crown Trade Epimac Floor Coating Clear
 - 4.1. Number of coats: TWO

183B Heavy duty clear floor coating

1. Description: Existing coated timber - satin/gloss
2. Manufacturer: Sadolin from Crown Paints
 - 2.1. Product reference: Sadolin PV67 Heavy Duty Varnish
3. Surfaces: Coated timber
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-760B as appropriate, specifically 418C/760B. Refer to manufacturers data sheet
 - 3.2. NOTE: Sadolin PV67 Heavy Duty Varnish can NOT be applied over conventional varnishes or stains. Remove coatings- refer Clause 481C.
4. Initial coats: Sadolin PV67 Heavy Duty Varnish
 - 4.1. Number of coats: ONE
5. Finishing coats: Sadolin PV67 Heavy Duty Varnish
 - 5.1. Number of coats: TWO

183C Clear floor coating

1. Description: Existing coated timber - matt/satin/gloss
2. Manufacturer: Sadolin from Crown Paints
 - 2.1. Product reference: Sadolin Polyurethane Floor Varnish
3. Surfaces: Coated timber
 - 3.1. Preparation: All surfaces should be clean, sound, dry and free from any materials that could affect the adhesion of the materials to be applied. Refer clauses 400-760B as appropriate.
4. Initial coats: Sadolin Polyurethane Floor Varnish as a primer to bare or filled areas. Bring forward with Sadolin Polyurethane Floor Varnish
 - 4.1. Number of coats: ONE & ONE
5. Finishing coats: Sadolin Polyurethane Floor Varnish
 - 5.1. Number of coats: THREE

Generally

210 Coating materials

1. **Manufacturers:** Obtain materials from any of the following:
2. Crown Trade, Sandtex Trade or Sadolin, from Crown Paints, PO Box 37, Hollins Road, Darwen, Lancashire, BB3 0BG
3. **Selected manufacturers:** Submit names before commencement of coating work.

210A Flame retardant coatings

1. Refer to manufacturer for supporting fire test evidence. All tested systems provide either a Class 0 (UK) or Class B (European) fire rating
2. Ensure that fire testing is appropriate for surfaces to be coated before proceeding
3. On wood based (combustible) surfaces, fire testing has been carried out on the representative surface of NEW/BARE particleboard, but would be expected to provide the same performance on coated surfaces
4. **Contact the manufacturer for more information:** For the redecoration of existing painted non-combustible surfaces, the choice of appropriate system will depend on existing coating history in terms of number of existing layers, and total coating thickness.

215 Handling and storage

1. **Coating materials:** Deliver in sealed containers, labelled clearly with brand name, type of material and manufacturer's batch number.
2. **Materials from more than one batch:** Store separately. Allocate to distinct parts or areas of the work.

220 Compatibility

1. **Coating materials selected by contractor**
 - 1.1. Recommended by their manufacturers for the surface and conditions of exposure.
 - 1.2. Compatible with each other.
 - 1.3. Compatible with and not inhibiting performance of preservative/fire retardant pretreatments.

280 Protection

1. **'Wet paint' signs and barriers:** Provide where necessary to protect other operatives and general public, and to prevent damage to freshly applied coatings.

320 Inspection by coating manufacturers

1. **General:** Permit manufacturers to inspect work in progress and take samples of their materials from site if requested.

Preparation

400 Preparation generally

1. **Standard:** In accordance with BS 6150.
2. **Refer to any pre-existing CDM Health and Safety File.**
3. **Refer to CDM Construction Phase Plan** where applicable.
4. **Suspected existing hazardous materials:** Prepare risk assessments and method statements covering operations, disposal of waste, containment and reoccupation, and obtain approval before commencing work.
5. **Preparation materials:** Types recommended by their manufacturers and the coating manufacturer for the situation and surfaces being prepared.
6. **Substrates:** Sufficiently dry in depth to suit coating.
7. **Efflorescence salts:** Remove.
8. **Dirt, grease and oil:** Remove. Give notice if contamination of surfaces/ substrates has occurred.
9. **Surface irregularities:** Remove.
10. **Joints, cracks, holes and other depressions:** Fill flush with surface, to provide smooth finish.
11. **Dust, particles and residues from preparation:** Remove and dispose of safely.
12. **Water based stoppers and fillers**
 - 12.1. Apply before priming unless recommended otherwise by manufacturer.
 - 12.2. If applied after priming: Patch prime.
13. **Oil based stoppers and fillers:** Apply after priming.
14. **Doors, opening windows and other moving parts**
 - 14.1. Ease, if necessary, before coating.
 - 14.2. Prime resulting bare areas.

430 Existing ironmongery

1. **Refurbishment:** Remove old coating marks. Clean and polish

440A Previously coated surfaces generally

1. **Preparation:** In accordance with BS 6150.
2. **Contaminated or hazardous surfaces:** Give notice of:
 - 2.1. Coatings suspected of containing lead.
 - 2.2. Substrates suspected of containing asbestos or other hazardous materials.
 - 2.3. Significant rot, corrosion or other degradation of substrates.
3. **Suspected existing hazardous materials:** Prepare risk assessments and method statements covering operations, disposal of waste, containment and reoccupation, and obtain approval before commencing work.
4. **Removing coatings:** Do not damage substrate and adjacent surfaces or adversely affect subsequent coatings.
5. **Loose, flaking or otherwise defective areas:** Carefully remove to a firm edge.
6. **Alkali affected coatings:** Completely remove.
7. **Retained coatings**
 - 7.1. Thoroughly clean to remove dirt, grease and contaminants.
 - 7.2. Gloss coated surfaces: Provide key.
8. **Partly removed coatings**
 - 8.1. **Additional preparatory coats:** Apply to restore original coating thicknesses.
 - 8.2. **Junctions:** Provide flush surface.
9. **Completely stripped surfaces:** Prepare as for uncoated surfaces.

456 Previously coated surfaces – burning off

1. **Risk assessment and method statement:** Prepare and obtain approval before commencing work.
2. **Adjacent areas:** Protect from excessive heat and falling scrapings.
3. **Exposed resinous areas and knots:** Apply two coats of knotting.
4. **Removed coatings:** Dispose of safely.

456A Previously coated surfaces - removal burning off

1. **Risk assessment and method statement:** Prepare and obtain approval before commencing work.
2. **Adjacent areas:** Protect from excessive heat and falling scrapings.
3. **Do not damage or scorch timber surface**
4. **Exposed resinous areas and knots:** Burn resin out with a hot air gun and cloth.- care must be taken. Do NOT use a knotting solution
5. **Removed coatings:** Dispose of safely.

461 Previously coated wood

1. **Degraded or weathered surface wood:** Take back to provide suitable substrate.
2. **Degraded substrate wood:** Repair with sound material of same species.
3. **Exposed resinous areas and knots:** Apply two coats of knotting.

461A Previously coated wood

1. **Degraded or weathered surface wood:** Take back to provide suitable substrate.
2. **Degraded substrate wood:** Repair with sound material of same species.
3. **Exposed resinous areas and knots:** Burn resin out with a hot air gun and cloth.- care must be taken. Do NOT use a knotting solution

471 Preprimed wood

1. Areas of defective primer: Take back to bare wood and reprime.

481 Uncoated wood

1. General: Provide smooth, even finish with arrises and moulding edges lightly rounded or eased.
2. Heads of fasteners: Countersink sufficient to hold stoppers/fillers.
3. Resinous areas and knots: Apply two coats of knotting.

481A Uncoated wood

1. General: Provide smooth, even finish with arrises and moulding edges lightly rounded or eased.
2. Heads of fasteners: Countersink sufficient to hold stoppers/fillers.
3. Resinous areas and knots: Burn resin out with a hot air gun and cloth.- care must be taken. Do NOT use a knotting solution.

481B Uncoated wood floors

1. General: Provide smooth, even surface by sanding. Vacuum clean to remove ALL residues
2. If the floor requires a colour apply ONE coat Sadolin Classic and allow to dry for 3-5 days

481C Existing coated wood floors

1. NOTE: Sadolin PV67 Heavy Duty Varnish can NOT be applied over conventional varnishes or stains. Remove all coatings, other than low build penetrating base stains. Coating removal should only be carried out by either chemical means, or by sanding: .
2. General: Provide smooth, even surface by sanding. Vacuum clean to remove ALL residues
3. If the floor requires a colour apply ONE coat Sadolin Classic and allow to dry for 3-5 days

481D Uncoated wood floors

1. General: Provide smooth, even surface by sanding. Vacuum clean to remove ALL residues

481E Existing coated timber

1. NOTE: Sadolin PV67 Heavy Duty Varnish can NOT be applied over conventional varnishes or stains. Remove all coatings, other than low build penetrating base stains. Coating removal should only be carried out by either chemical means, or by sanding: .
2. General: Provide smooth, even surface by sanding. Remove ALL residues
3. If the timber requires a colour apply ONE coat Sadolin Classic and allow to dry for 3-5 days

481F New wood

1. NOTE: Sadolin PV67 Heavy Duty Varnish can NOT be applied over conventional varnishes or stains. Remove all such coatings, other than low build penetrating base stains. Coating removal should only be carried out by either chemical means, or by sanding: .
2. General: Provide smooth, even surface by sanding. Vacuum clean to remove ALL residues
3. If timber requires a colour apply ONE coat Sadolin Classic and allow to dry for 3-5 days

490 Previously coated steel

1. Defective paintwork: Remove to leave a firm edge and clean bright metal.
2. Sound paintwork: Provide key for subsequent coats.
3. Corrosion and loose scale: Take back to bare metal.
4. Residual rust: Treat with a proprietary removal solution.
5. Bare metal: Apply primer as soon as possible.
6. Remaining areas: Degrease.

500 Preprimed steel

1. Areas of defective primer, corrosion and loose scale: Take back to bare metal. Reprime as soon as possible.

511 Galvanized, sherardized and electroplated steel

1. White rust: Remove.

511A New bright galvanized, sherardized and electroplated steel

1. Thoroughly degrease.
2. Pretreatment: Apply:
 - 2.1. Mordant solution to blacken whole surface as recommended by coating system manufacturer.

511B Galvanized, sherardized and electroplated steel

1. White rust: Remove.

521 Uncoated steel – manual cleaning

1. Oil and grease: Remove.
2. Corrosion, loose scale, welding slag and spatter: Remove.
3. Residual rust: Treat with a proprietary removal solution.
4. Primer: Apply as soon as possible.

541 Uncoated aluminium/ copper/ lead

1. Surface corrosion: Remove and lightly key surface.
2. Pretreatment: Etching primer if recommended by coating system manufacturer.

552 Uncoated PVC-U

1. Dirt and grease: Remove. Do not abrade surface.

552A Uncoated PVC-U

1. Dirt and grease: Remove. Clean using Sandtex Trade PVC-u Cleaner

552B Painted PVC-U

1. Dirt and grease: Remove. Clean PVC-u using Sandtex Trade PVC-u Cleaner

560 Uncoated concrete

1. Release agents: Remove.

560A Uncoated concrete

1. Release agents: Remove.
2. Prepare any weak or power floated concrete surfaces by either acid etching or vacuum grit blasting (Blastrac)
3. Care must be taken to minimise surface profile during preparation
4. **NOTE:** Acid etching will be ineffective on chemically sealed surfaces

570 Uncoated masonry/ Rendering

1. Loose and flaking material: remove.

580 Uncoated plaster

1. Nibs, trowel marks and plaster splashes: Scrape off.
2. Overtrowelled 'polished' areas: Key lightly.

590 Uncoated plasterboard

1. Depressions around fixings: Fill with stoppers/ fillers

622 Organic growths

1. Dead and loose growths and infected coatings: Scrape off and remove from site.
2. Treatment biocide: Apply appropriate solution to growth areas and surrounding surfaces.
3. Residual effect biocide: Apply appropriate solution to inhibit re-establishment of growths.

631 Previously painted window frames

1. Paint encroaching beyond glass sight line: Remove.
2. Loose and defective putty: Remove.
3. Putty cavities and junctions between previously painted surfaces and glass: Clean thoroughly.
4. Finishing
 - 4.1. Patch prime, reputty as necessary, and allow to set.
 - 4.2. Seal and coat as soon as fully set.

631A Previously coated windows frames

1. Coating encroaching beyond glass sight line: Remove.
2. Loose and defective sealant: Remove.
3. Seal or bead cavities and junctions between previously coated surfaces and glass: Clean thoroughly.
4. Finishing
 - 4.1. Patch prime, reseal as necessary, and allow to set.
 - 4.2. Seal and coat as soon as fully set.

Application

711A Coating generally

1. **Application standard:** In accordance with BS 6150 & BS 8000; Part 12.
2. **Conditions:** Maintain suitable temperature, humidity and air quality during application and drying.
3. **Surfaces:** Clean and dry at time of application.
4. **Thinning and intermixing of coatings:** Not permitted unless recommended by manufacturer.
5. **Overpainting:** Do not paint over intumescent strips or silicone mastics.
6. **Priming coats**
 - 6.1. **Thickness:** To suit surface porosity.
 - 6.2. **Application:** As soon as possible on same day as preparation is completed.
7. **Finish**
 - 7.1. Even, smooth and of uniform colour.
 - 7.2. Free from brush marks, sags, runs and other defects.
 - 7.3. Cut in neatly.
8. **Doors, opening windows and other moving parts:** Ease before coating and between coats.

711B Coating Sandtex Trade High Build

1. Spray, roller or trowel application
2. **Application standard:** In accordance with BS 6150 & BS 8000; Part 12.
3. **Conditions:** Maintain suitable temperature, humidity and air quality during application and drying.
4. **Surfaces:** Clean and dry at time of application.
5. **Thinning and intermixing of coatings:** Not permitted unless recommended by manufacturer.
6. If spraying prime overall with one coat of Sandtex Trade Fine Textured Matt in colour to match finish. Allow a minimum drying time of 4 hours in normal drying conditions.
7. When spraying use a GC 200/24 2HP compressor or larger that can continuously deliver a minimum of 80psi at 4-5 cubic feet per minute on a 3 metre (maximum) length air line to the spray gun. A GC 330 hopper feed spray gun with a 3mm air cap and tip size of 3-4mm tip size. Apply at 40psi air flow/spraying pressure with an 18" (450mm) distance from gun tip to surface being coated.
8. When applying by hawk and trowel 1-2mm thick and texture using a Sandtex Trade High Build application roller, other texturing rollers or tools.
9. Can be applied and textured with a Sandtex Trade High Build application roller.

720 Priming joinery

1. **Preservative treated timber:** Retreat cut surfaces with two flood coats of a suitable preservative before priming.
2. **End grain:** Coat liberally allow to soak in and recoat.

730 Workshop coating of concealed joinery surfaces

1. **General:** Apply coatings to all surfaces of components.

740A Concealed metal surfaces

1. **General:** Apply full coating system to surfaces that will be concealed when component is fixed in place.

751 Staining wood

1. **Primer:** Apply if recommended by stain manufacturer.
2. **Application:** Apply in flowing coats and brush out excess stain to produce uniform appearance.

751A Opaque for wood

1. **Primer:** Apply if recommended by manufacturer.
2. **Application:** Apply in flowing coats and brush out excess stain to produce uniform appearance.

751B Decking- translucent finish

1. **Application:** Apply in flowing coats and brush out excess stain ensuring all surfaces are treated to saturation applying "wet-on-wet".
2. Pay special attention to freshly sawn ends of decking boards

751C Existing coated decking- translucent finish

1. Sadolin Decking Stain and Protector is not suitable for use on surfaces where a higher build finish (such as varnish, paint & woodstains) have been used previously. In such cases, all such coatings should be removed completely, and the surfaces treated as 'New Timber'.

760A Varnishing wood

1. **First coat:** As specified
 - 1.1. Brush well in and lay off avoiding aeration.
2. **Subsequent coats:** Provide light key and smooth along the grain between coats.

760B Varnishing wood floors

1. **First coat:** As specified
 - 1.1. Brush well in and lay off avoiding aeration.
2. **Subsequent coats:** Provide light key and smooth along the grain between coats.
3. If more than 48 hours is left between coats, then it is ESSENTIAL to abrade to remove surface sheen. Leave overnight to condition before proceeding

760C Varnishing timber surfaces

1. Sadolin PV67
2. **First coat:** As specified
 - 2.1. Brush well in and lay off avoiding aeration.
3. **Subsequent coats:** Provide light key and smooth along the grain between coats.
4. If more than 48 hours is left between coats, then it is ESSENTIAL to abrade to remove surface hardness. Leave overnight to condition before proceeding

760D Decking

1. **First coat:** Apply liberally in direction of grain, avoid puddles. Leave to dry
2. **Subsequent coats:** As required to satisfy surface porosity.
3. Pay special attention to freshly sawn ends of decking boards and ensure treatment with a suitable preservative before applying finishing system

760E Existing decking treated

1. **NOTE:** Sadolin Decking Oil is only suitable for use on bare or previously oiled decking
2. **First coat:** Apply liberally in direction of grain, avoid puddles. Leave to dry
3. **Subsequent coats:** As required to satisfy surface porosity.
4. Pay special attention to freshly sawn ends of decking boards and ensure treatment with a suitable preservative before applying Sadolin Decking Oil

770 External doors

1. **Bottom edges:** Prime and coat before hanging doors.

780 Bead glazing to coated wood

1. **Before glazing:** Apply first two coats to rebates and beads.

780A Bead glazing- new wood

1. **Before glazing:** Apply full system to rebates and beads.

790 Linseed oil putty glazing

1. **Setting:** Allow putty to set for seven days.
2. **Sealing**
 - 2.1. Within a further 14 days, seal with a solvent-borne primer.
 - 2.2. Fully protect putty with coating system as soon as it is sufficiently hard.
 - 2.3. Extend finishing coats on to glass up to sight line.

790A Glazing sealant

1. Putty glazing is NOT recommended with Sadolin woodcare systems
2. Glaze using a sealant in accordance with Section 4.2 of Glazing Federation manual.
 - 2.1. Refer to BS 8000-7: and BS 6262.



Specification created using NBS Chorus